



FELTON

Made in Canada



Quality & Safety since 1933

MBC

MARYLAND BRUSH COMPANY

A Division of Felton Brushes Limited

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Originally beginning manufacturing in Hamilton, Ontario in 1933, Felton Brushes has served Canadian industrial distributors and industry as a premium quality brush company. This tradition continues with the investment of new brush making equipment, while retaining the same quality materials.

Maryland Brush Co. started operating in Baltimore in 1847. In the height of its existence it was owned by Pittsburgh Paint Group and proudly employed 400 people. It was a leader in paint brushes and accessories. Later on, it developed the world's best, most dense and durable power brush lineup catering to Mills and industrial distributors with customizable power brushes used on power tools.

We are proud to launch a combined catalogue offering of two great brush companies products into one highest quality brush offering. We look forward to providing you quality value-added service.

Tony Ponikvar
President, Felton Brushes Limited
Cell: 905-520-3400

WIRE WHEELS

Saucer Cup Knotted Wire Wheel

Felton's Saucer Cup Knotted Wire Wheel allows for a more aggressive brushing action than the crimped style wheel. Perfect for reaching into corners and inside edges for a more effective clean. Ideal for the removal of burrs, welding scale, corrosion, paint and much more!



S414

Dia.	Arbor	Wire	Trim	Face Width	RPM	Std. Pkg.	Steel	Stainless
4"	5/8-11"	.020	3/4"	1/2"	20000	5	S404	S414
5"	5/8-11"	.020	3/4"	1/2"	15000	5	S504	S514

Heavy Duty 2 Row Knotted Wire Wheel

Two knot sections combined into one brush to cover more surface area in a single pass. Ideal for external pipe cleaning. Stainless steel available upon request.



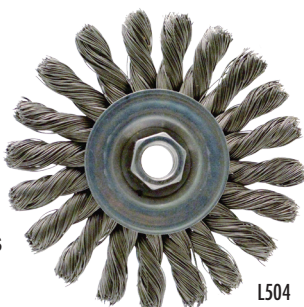
KK803

Dia.	Brush Face	Arbor	Wire	No. Knots	Trim	RPM	Std. Pkg.	Steel
6"	1"	1-1/8"	.020	60	1-3/8"	6000	1	KK602*
8"	1-1/8"	2"	.023	76	1-5/8"	6000	1	KK803*

*Non-stock item, all sizes & shapes are available, call for quote and delivery times

Cable Twist Knot Wire Wheel

Felton's Cable Twist Knot Wire Wheel is designed with wide face widths to cover more area and finish the job faster. Ideal for the toughest, most severe applications. Perfect for cap and hot pass weld cleaning, as well as heavy build up removal. Allows for low flex, high impact cleaning.



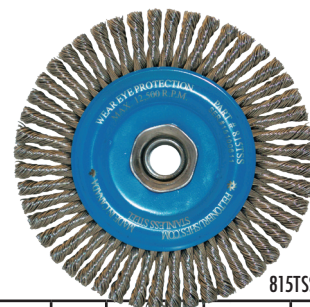
L504

Dia.	Brush Face	Arbor	Wire	No. Knots	Trim	RPM	Std. Pkg.	Steel
4-1/2"	1/2"	5/8-11"	.020	20	7/8"	20000	5	L454*
4-7/8"	1/2"	5/8-11"	.020	24	3/4"	15000	5	L504
6"	1/2"	5/8"	.014	28	1-3/8"	9000	5	L603

*Combo-twist available

Stringer Bead Knot Wire Wheel Brush

Felton's Stringer Bead Knot Wire Wheel has a narrow face making it perfect for confined and hard to reach contact areas. Low flex, high impact aggressive brush action. Perfect for expansion joints and filler welds, root and hot pass weld cleaning and a variety of other applications. Customization available.



815TSS

Dia.	Brush Face	Arbor	Wire	No. Knots	Trim	RPM	Std. Pkg.	Steel	Stainless	Brass
4"	3/16"	5/8-11	.020	32	3/4"	20000	5	814T	814TSS	814TB*
4-1/2"	3/16"	5/8-11	.020	42	7/8"	12500	5	B454*	B464*	-
4-7/8"	3/16"	5/8-11	.020	42	1"	12500	5	B504	B514	-
4-7/8"	3/16"	5/8-11	.020	48	1-1/8"	12500	5	815T	815TSS	815TB*
5-7/8"	5/16"	5/8-11	.020	50	1-1/2"	12500	5	FELTON50	-	-
5-7/8"	3/16"	5/8-11	.020	56	1-1/8"	12500	5	816T	816TSS	816TB*
5-7/8"	3/16"	5/8-11	.023	48	1-1/4"	12500	5	B605	B614*	-
5-7/8"	1/2"	5/8-11	.023	24	1-1/4"	12500	5	B606	B616*	-
6-1/2"	3/16"	5/8-11	.020	56	1-1/4"	12000	5	817T	817TSS*	817TB*
6-7/8"	3/16"	5/8-11	.020	56	1-1/8"	12500	5	B703	-	-

*Non-stock item (please call customer service for any special order requests)

Standard Knot Wire Wheel

Perfect for removing heavy burr, coating, rust, scale and weld spatter. Aggressive high impact brushing action. Ideal for severe applications and surface conditioning/roughening. Highly used in the pipeline manufacturing industry.



K606

Dia.	Brush Face	Arbor	Wire	No. Knots	Trim	RPM	Std. Pkg.	Steel	Stainless
3"	3/8"	1/2"	.014	20	5/8"	25000	5	K303	-
4"	1/2"	1/2"	.014	20	7/8"	20000	5	K403	K433
4"	1/2"	5/8-11"	.014	20	7/8"	20000	5	K404	K414
4-1/2"	1/2"	5/8-11"	.020	20	7/8"	15000	5	K454	K464
5"	1/2"	5/8-11"	.020	20	7/8"	15000	5	K504	K514
6"	1/2"	5/8"	.014	28	1-1/4"	9000	5	K603	K613
6"	1/2"	5/8-11"	.020	28	1-1/4"	9000	5	K624	-
6"	1/2"	5/8-11"	.023	28	1-1/4"	9000	5	K606	-
8"	5/8"	5/8"	.014	40	1-1/4"	6000	5	K803	-
8"	5/8"	5/8"	.023	40	1-1/4"	6000	5	K806	-
10"	3/4"	3/4"	.014	52	2-1/16"	4500	5	K103	-
12"	5/8"	2"	.020	64	2-3/4"	5000	5	K1204	K124

Note: Combo-twist available

Heavy Duty Wire Descaling Wheel

Felton's Heavy Duty Wire Descaling Wheel is great for axle cleaning, cleaning of drill pipes, heavy scale removal, and wire descaling. Can be used on descaling equipment. Compatible with WiTech machines. Comes in 4 or 6 knot sections which are combined into 1 brush.

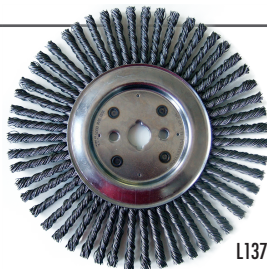


KK124

Dia.	Brush Face	Arbor	Wire	No. Rows	No. Knots	Trim	Face Plate Thickness	RPM	Std. Pkg.	Steel
10"	2"	2"	.020	6	208	2-3/4"	1-3/4"	4500	2	KK104
12"	2"	2"	.020	4	208	2-3/4"	2-3/4"	3600	2	KK124

Joint and Crack Cleaning Brush

Felton's Joint and Crack Cleaning Brush is the ideal choice for cleaning cracks in concrete and asphalt. Also fantastic for preparing expansion joints before filling and sealing. These brushes can be used on Walk-Behind machines.



L137

Dia.	Brush Face	Face Width	Arbor	Wire	No. Knots	Trim	RPM	Std. Pkg.	Stainless
8"	5/16"	1/2"	5/8"	.023	40	1-5/8"	6000	5	L806*
12"	3/4"	3/8"	1"	.035	52	3-1/16"	5000	5	L137*

*With 2 x 3/8" drive holes

Major Wire Wheel

Felton's Major Wire Wheels are made with top grade wire for long service life & reduced wire breakage. Perfect for efficient, light cleaning of off hand work pieces. Great for edge blending and surface preparation.



M12833 & M12630

Dia.	Arbor	Wire	Trim	Face Width	RPM	Std. Pkg.	Steel	Stainless
4"	5/8"	.014"	13/16"	1/2"	7000	2	M14230	-
6"	1"	.012"	1-3/16"	5/8"	6000	2	-	M12633SS
6"	1"	.012"	1-3/16"	3/4"	6000	2	M12633	-
6"	1"	.014"	1-3/16"	3/4"	6000	2	M12630	-
7"	2"	.014"	1-1/4"	7/8"	4500	2	M12730	-
7"	2"	.012"	1-1/4"	7/8"	4500	2	M12733	M12733SS
8"	1"	.012"	2-3/16"	1"	6000	2	M12833	-
8"	1"	.014"	2-3/16"	7/8"	6000	2	M12830	-
10"	2"	.014"	2-3/16"	1-1/8"	3600	2	M13130	-

Special Orders

Used for cleaning and buffing coated steel cables. Other custom brushes and specifications available.

Dia.	Brush Face	Arbor	Wire	RPM	Std. Pkg.	Steel
4"	1-1/4"	1/2"	.014	6000	1	M12430CUST



M12430CUST

Copper Center Encapsulated Wheel

Felton's encapsulated copper center wire wheels have a long lasting design that provides aggressive brushing action for deburring in tight spots. The wire and encapsulation material wears into a "dust".

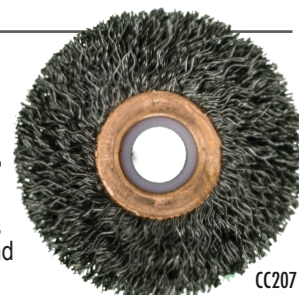


CC310ENCAP

Dia.	Brush Face	Arbor	Wire	RPM	Std. Pkg.	Steel
2"	3/8"	1/2-3/8"	.012	20000	12	CC207ENCAP
2"	3/8"	1/2-3/8"	.014	20000	12	CC208ENCAP
3"	5/8"	1/2-3/8"	.008	20000	12	CC307ENCAP
3"	5/8"	1/2-3/8"	.014	20000	12	CC310ENCAP

Copper Center Brush

Used for deburring, stripping wire, removing rust, scale, corrosion or blending tool marks. Can be used as a single or in multiples. Comes standard with a 1/2" arbor hole and 3/8" adapter if needed.



CC207

Dia.	Brush Face	Arbor	Wire	RPM	Std. Pkg.	Steel	Stainless
1-1/2"	1/4"	3/8"	.005	20000	12	CC110	-
2"	3/8"	1/2-3/8"	.008	20000	12	CC203	CC225
2"	3/8"	1/2-3/8"	.012	20000	12	CC207	-
2"	3/8"	1/2-3/8"	.014	20000	12	CC208	CC228
3"	5/8"	1/2-3/8"	.008	20000	12	CC307	19690
3"	5/8"	1/2-3/8"	.012	20000	12	CC309	-
3"	5/8"	1/2-3/8"	.014	20000	12	CC310	47024
4"	7/8"	1/2-3/8"	.012	20000	12	CC405	-

Narrow Supreme Wire Wheel

Felton's Narrow Supreme Wire Wheels are narrower and more flexible. Stamped to desired arbor hole. Perfect for various deburring & finishing jobs. Comes as singles or stacked.



N603

Dia.	Brush Face	Arbor	Wire	Trim	RPM	Std. Pkg.	Steel
4"	1/2"	1/2"	.0118	7/8"	12500	10	N402
6"	1/2"	1/2"	.014	1-1/4"	12500	10	N603
8"	1/2"	1/2"	.014	1-1/2"	6000	10	N803
9"	1/2"	1/2"	.014	2"	6000	10	N903

Note: custom arbor holes available, (minimum order is 10-50)

Key Deburring Brush

Felton's key deburring brush is the perfect choice for deburring keys. Used in industry leading key machines. Uses a silicon carbide filament.

Dia.	Brush Face	Arbor	Trim	RPM	Std. Pkg.	Silicon Carbide
3"	3/8"	1/2"	3/8"	5000	10	30027SC



30027SC

Utility Wire Brush

Felton's utility wire brushes are filled with high quality steel wire. Suitable for light buffing, especially for flexible shaft, electric tool and home workshops.

Dia.	Brush Face	Arbor	Wire	RPM	Std. Pkg.	Steel
3"	3/16"	3/8"	.020	5000	5	U314
3"	3/16"	1/2"	.020	5000	5	U324



U314

Note: Custom orders are welcome!

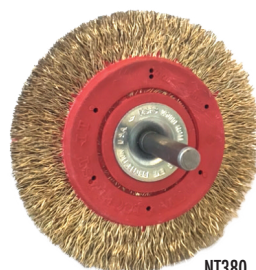
No Throw Partial Encapsulated Wire Wheel

Felton Brushes has designed the ideal brush for cleaning rust and corrosion off rims during tire changeover. This new "no throw" brush features patented plastic injection technology that holds wire securely in place resulting in a completely solid brush for aggressive brushing applications. After testing our brush with expert mechanics, the brush proved to not only outperform leading rim cleaning solutions, but outlast the leading competitors. This brush was tested to clean over 100 rims, while maintaining strength and structure. It's more cost effective than abrasive cookie discs, safer than knotted wheels and performs better than cup brushes.

Dia.	Shank	Wire	% Encap.	RPM	Std. Pkg.	Brass Coated
3"	1/4"	.012	80%	20000	5	NT380



NT380

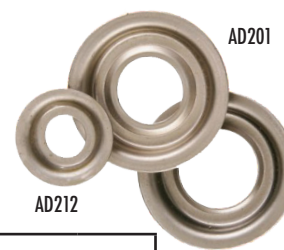


NT380

Note: also available in stainless steel

Arbor Hole Size Adapter

Felton's arbor hole adapters can be used on all bench wheels with 2" arbor holes. Ideal for applications that require a smaller arbor hole than 2". Used in pairs and priced in pairs.



AD201

AD212

AD2114

Converts From 2" To							Std. Pkg.
1/2"	5/8"	3/4"	7/8"	1"	1-1/4"	1-1/2"	
AD212	AD258	AD234	AD278	AD201	AD2114	AD2112	2

No Throw Wire Wheel

Felton's new revolutionary no throw wire wheel brush is the tool of choice for pipeline work. This brush is available in crimped wire, knotted wire and silicon carbide. We are currently offering brushes in 5", 6" and 7" diameters that are perfectly compatible with grinders commonly found in the field. This plastic injection mold locks each steel wire firmly in place, which allows for a greater balance and aggression when spinning at higher RPMs. Unlike common polyurethane encapsulation, our material does not gum up on hot welds or leave any residue behind. This plastic material also extends the brush lifetime, making it one of the most innovative brushes in North America.



NT724

Dia.	Brush Face	Arbor	Wire	Trim	Strand Count	RPM	Std. Pkg.	Steel
5"	1/4"	1/4"*	.020	1"	900	9000	1	NT507
6"	1/4"	1/4"*	.020	1-1/2"	900	9000	1	NT607
7"	1/4"	7/8"	.014	1-1/2"	2000	9000	1	NT720
7"	1/4"	7/8"	.014	1-1/2"	2400	9000	1	NT724



* 1/4" shank, also available in 5/8-11"



We have many other styles of brushes in addition to those pictured above. Please consult our website or give us a call at 1-888-287-1518 to discuss our full offering.

Knotted Cup Brush

Felton's Knotted Cup Brushes are designed for the most rugged jobs. Ideal for removal of weld scale, rust, old paint and corrosion. Highly used in the metal fabrication industry. Uses top-quality USA steel.



Dia.	Arbor	Wire	RPM	Std. Pkg.	Single Row Steel	Single Row Banded Steel	Double Row Steel	C204
2-3/4"	5/8-11"	.020	14000	5	C204	-	-	
3"	5/8-11"	.020	11000	5	-	C375	-	
3-1/2"	5/8-11"	.020	12500	5	C354	-	-	
4"	5/8-11"	.020	9000	5	C404	C475	-	
5"	5/8-11"	.020	7000	5	C504	C575	-	
5-1/2"	5/8-11"	.020	6600	5	-	-	CD554	
6"	5/8-11"	.020	7000	5	C604	-	-	

Note: stainless steel available

Knotted Wire End Brush

#187 is the worldwide leader in drill thread cleaning applications. Flaring of the knots allows for contouring of corners, edges and surfaces. Ideal for flash, scale, rust, corrosion, and paint removal, etc. Highly used in the metal fabrication industry. For optimal results, spin at 18,000 RPM or higher.

Dia.	Trim	Wire	RPM	Std. Pkg.	Steel	Stainless
1/2"	1"	.006	22000	10	E103	E113
3/4"	1"	.014	22000	10	E106	E116
3/4"	1"	.020	22000	10	E107	-
1"	1"	.012	25000	10	187	187SS
1"	1"	.014	25000	10	186	186SS
1"	1"	.020	25000	10	185	185SS



187

Knotted Circular End Brush

Felton's Circular Knotted Wire Wheel End Brush is great for the removal of burrs, weld scale, corrosion, paint, and more! Ideal for reaching into corners and inside edges. Allows for a more aggressive brushing action than our crimped style end brush. For optimal results, spin at 18,000 RPM or higher.

Dia.	Arbor	Wire	Trim	RPM	Std. Pkg.	Steel	Stainless
3"	7/16"	.014	3/4"	25000	5	E367	E377



E367

Many brushes are also available in encapsulated styles. Give us a call or check out our website to see our complete offering.



E226-ENCAP

Crimped Wire Cup Brush

Ideal for removal of burrs, weld scale, corrosion, paint, and other applications! Softer impact, more flexible than knotted.



P203

Dia.	Flared Dia.	Arbor	Wire	Trim	RPM	Std. Pkg.	Steel	Stainless
2-3/4"	3"	5/8-11"	.014	1"	14000	5	P203	P213
3-1/2"	3-3/4"	5/8-11"	.014	1"	12000	5	P350	P360
4"	4-1/2"	5/8-11"	.020	1-3/8"	9000	5	P404	P414
5"	5-1/2"	5/8-11"	.020	1-1/4"	8000	5	P504	P514
6"	6-1/2"	5/8-11"	.020	1-1/4"	6600	5	P604	P614

Crimped Wire End Brush

A great tool for polishing, edge blending and surface preparation. Ideal for flash, scale, rust, corrosion, and paint removal, and much more! Softer impact and more flexible than knotted style.

Dia.	Trim	Wire	RPM	Std. Pkg.	Steel	Stainless	Brass
1/2"	1"	.005	20000	10	E200	E240	E902
1/2"	1"	.014	20000	10	E203	E243	E903
1/2"	1"	.020	20000	10	E204	-	-
3/4"	1"	.005	20000	10	E210	E250	E910
3/4"	1"	.014	20000	10	E213	E253	E973
3/4"	1"	.020	20000	10	E214	-	-
1"	1"	.005	20000	10	E220	E260	E970
1"	1"	.012	20000	10	-	E262	-
1"	1"	.014	20000	10	E223	E263	-
1"	1"	.020	20000	10	-	E268	-



E213

Note: available banded or with scuff guard

Circular Crimped Wire Wheel End Brush

The perfect choice for removal of burrs, weld scale, corrosion, paint, ID pipe cleaning, cleaning of grooves and various other applications! Softer impact and more flexible than knotted style. For optimal results, spin at 18,000 RPM or higher.

Dia.	Wire	RPM	Std. Pkg.	Steel	Stainless
1-1/2"	.005	25000	10	E300	-
1-1/2"	.014	25000	10	E303	E313
2"	.008	25000	10	E321	-
2"	.012	25000	10	E322	-
2"	.014	25000	10	E323	E343
3"	.008	25000	10	E331	E351
3"	.014	25000	10	E333	E353
4"	.008	25000	10	E411	-



E333

Note: also available in brass or encapsulated

MAINTENANCE BRUSHES

Dauber Brush/Rig Brush

A long-handled brush, designed for hand application of coatings in pipe-laying operations, scrubbing, and general use.

Brush Size	Overall Length	Trim	Std. Pkg.	Handle	Union Fiber	Synthetic Palmetto
4" x 3"	20"	2"	12	Wood	SB1792	30149



Outside Fitting Brush

This brush is designed to clean the outside diameter of tubing with minimum effort.

Inside Dia.	Outside Dia.	Std. Pkg.	Stainless
1/8"	1/4"	6	962020
1/4"	3/8"	6	962035
3/8"	1/2"	6	962050
1/2"	5/8"	6	962370
5/8"	3/4"	6	962065
3/4"	7/8"	6	962080
7/8"	1"	6	962095



Inside Fitting Brush

High carbon crimped steel bristles will cut faster and last longer than similar brushes. Ideal for cleaning brake caliper holes and copper pipe fittings.

Brush Length	Overall Length	Inside Dia.	Std. Pkg.	Steel
1"	6-3/8"	1/8"	12	961000
1"	6-3/8"	1/4"	12	961070
1"	6-3/8"	3/8"	12	961150
1"	6-3/8"	1/2"	12	961210
1"	6-3/8"	5/8"	12	961270
1"	6-3/8"	3/4"	12	961330
1"	6-3/8"	7/8"	12	961390
1"	6-3/8"	1"	12	961450



Looped End Metal Chip Brush

Applications include removing chips from indexable tooling, cutterheads, getting into joints and corners to remove build-up, cleaning threads, machinery, tools, loaded drill bits, saw blades, and even paintbrushes!

Brush Width	Overall Length	Trim	Std. Pkg.	Steel	Stainless
1-1/2"	5-1/2"	1-1/2"	12	10018	20018SS



Dope Brush

Sturdy wooden handle with union fibre mix and optional plastic hand guard. Bristles are designed for uniform application of compound. Perfect for applying compounds, varnish, adhesives and other liquids.

Dia.	Brush Length	Overall Length	Trim	Std. Pkg.	Handle	Union Fiber with Guard	Union Fiber without Guard
4"	2-1/2"	16"	3/4"	12	Wood	SB3105	SB3105-NG



Radiator Bend Brush

An angled maintenance brush great for hard-to-reach places. Perfect for radiators and various other applications.

Brush Width	Handle	Std. Pkg.	Black Bristle
1-1/2"	Wood	12	10291
2"	Wood	12	10292



Tire Cleaning Brush

This high-quality tire brush is perfect for deep cleaning tires, ridding them of dirt/grime and previously applied dressings.

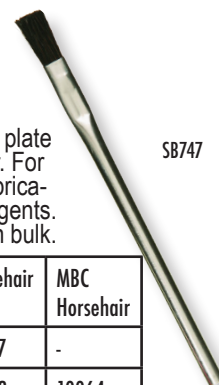
Block Size	Overall Length	Trim	Std. Pkg.	Brass
2-1/2" x 3"	9"	1/2"	20	SB1265B



Acid Brushes - Tin Ferrule Style

Manufactured with electrolytic tin plate and filled with pure stiff horsehair. For use with heat and acids, glue, lubrication, or other coatings/cleaning agents. Ideal for one-time use and sold in bulk.

Brush Width	Overall Length	Trim	Std. Pkg.	Horsehair	MBC Horsehair
3/16"	5-3/4"	3/4"	144	SB747	-
3/8"	5-3/4"	3/4"	144	SB748	10064
1/2"	5-3/4"	3/4"	144	SB749	10065
5/8"	5-3/4"	3/4"	144	SB750	10066



Bannister Counter Brush

Made of thick mixed hair bristles – thick bristles catch all debris for quick and easy cleaning. Resistant to high heat. Great for sweeping out heating displays. Easy to hang, a must have for keeping the food preparation surface area free of debris and flour.

Brush Width	Overall Length	Trim	Handle	Std. Pkg.	Hair Mix	Tampico	Plastic	Horsehair
1-1/2"	8-1/2"	2-1/2"	Wood	10	SB7	30111	SB970	SB7HH
3"	13"	2-1/2"	Plastic	12	-	30108	-	30106
3"	14"	2-1/2"	Wood	12	-	-	-	30102



Parts Cleaning Brush

The ideal tool for cleaning automotive parts.

Brush Width	Overall Length	Trim	Std. Pkg.	Tampico
1-1/2"	5-1/2"	1-1/2"	12	T401T



T401T

Radiator Duster Brush

A popular, quality radiator duster brush with a curved blade and sturdy, clear lacquered hardwood handle.

Brush Length	Overall Length	Trim	Block	Std. Pkg.	Horsehair
10"	24-1/2"	1-7/8"	Wood	12	30119



30119

Toilet Brushes

Toilet bowl brush with either smooth curved or round hardwood handle.

Brush Length	Brush Width	Overall Length	Std. Pkg.	Tampico
5-1/2"	5"	19"	12	30154
6-3/4"	3-1/4"	24"	12	30152



30154

30152

Pot Brush

Kitchen brush that's perfect for cleaning pots and general kitchen use.

Brush Size	Overall Length	Trim	Std. Pkg.	Handle	Plastic	Palmetto	Tampico
3" x 3"	8"	2"	12	Wood	SB430	30146	SB427
5" x 4-1/2"	8-1/2"	2"	12	Foam	-	-	30148

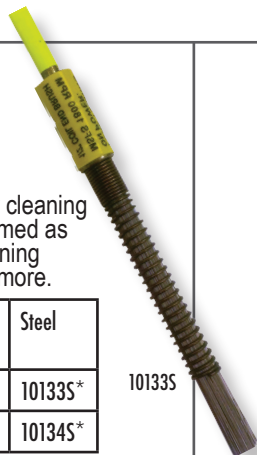


SB427

Stem Mounted Coil Spring Brush

Allows for a flexible, heavy cleaning action. Spring may be trimmed as brush wears. Ideal for cleaning deep cavities, tubing, and more.

Dia.	Overall Length	Shank Size	Std. Pkg.	Steel
3/8"	6-1/4"	1/4"	10	10133S*
1/2"	6-1/4"	1/4"	10	10134S*



10133S

Fiberglass Polishing Brush

Fiberglass polishing/chip brush (stencil style) with hardwood handle. Preferred for removing solder resist on printed circuit boards.

Dia.	Trim	Std. Pkg.	Fiberglass
1"	1"	12	10411
1-1/4"	1"	12	10412



10411

Stucco Dash Brush

Each brush uses marine grade wood and has hand drawn, high quality, acid resistant fill with an ergonomic handle.

Block Size	Overall Length	Trim	Std. Pkg.	Acid Resistant
4" x 4"	13-1/2"	6-1/2"	12	SB1400
5" x 5"	13-1/2"	6-1/2"	10	SB1401
3" x 7"	13-1/2"	6-1/2"	12	SB1402



SB1400

White Wash Brushes

Perfect for applying liquid and coating for masonry and kalsomine purposes.

Brush Width	Overall Length	Trim	Std. Pkg.	White Tampico
1"	7"	3"	10	SB2460



SB2460

File Cleaning Brush

Available in either file card and brush combination or file card only. Made of hardwood block ideal for file cleaning and to roughen and prepare surface material prior to sweating and soldering. Used in the Farrier & Blacksmith Industry.

Brush Width	Overall Length	Trim	Std. Pkg.	Card & Brush	Card Only
1-1/2"	10"	5"	20	SB763	SB727



SB763

SB727

Cleaning Brush

The ideal general cleaning brush. Available in tampico, bristle mix, and crimped nylon.

Size	Std. Pkg.	Tampico	Bristle Mix	Crimped Nylon
#8	12	10133	T402	T401N



10133

T402

Single Spoke Brush

Perfect for cleaning bicycle, motorcycle, car spokes and more.

Dia.	Overall Length	Std. Pkg.	Tampico
2-1/4" to 1"	15"	12	SB80



SB80

*non-stock item, call for quote & delivery times

Scrub Brush

Handheld scrub brush perfect for general purpose scrubbing. Has a wooden block and filled with white tampico. Hand-drawn, not staple set.

Brush Width	Overall Length	Trim Length	Std. Pkg.	White Tampico
2-1/2"	9"	1-1/8"	12	SB1343T



SB1343T

Roofers Brush

The perfect brush for a variety of roofing and construction applications. Handles sold separately.

Brush Width	Overall Length	Trim	Std. Pkg.	White Tampico
2"	2-1/8"	2-3/4"	5	SB5431
2"	6"	2-3/4"	5	SB5433
2"	7-1/2"	2-3/4"	5	SB5435



SB5435

Boat Brush

Brushes for deck and hull cleaning. SB634 is more aggressive for floors and hard to clean surfaces, while the SB635 is a flagged material which is gentler to delicate surfaces and glass. Threaded hole, handle sold separately.

Block Size	Trim	Fill Size	Std. Pkg.	Color	Polypropylene
3" x 6-3/4"	2"	.026	10	Aqua	SB634
3" x 6-3/4"	2-1/2"	.013	10	Yellow	SB635



SB635

SB634

Truck Wash Brush

Durable, soft fill that won't harm surfaces. Handles sold separately.

Brush Width	Overall Length	Trim	Tampico	Flaggable Plastic
2-1/2"	9"	2-1/2"	SB184T	SB184FP



SB184FP

Corner Brush

Corner brushes are designed to help hard-to-reach places such as corners and base boards, etc. Wooden block filled with polypropylene fiber. Requires a threaded handle.

Std. Pkg.	Polypropylene
6	SB3189



SB3189

Deck Scrub Brush

Complete with rubber squeegee. Handle sold separately.

Block Size	Trim	Std. Pkg.	Tampico	Plastic	Palmyra
2-1/2" x 11"	1-1/4"	10	SB87T	SB87P	30220



SB87T

Window Brush

The perfect brush for your window cleaning needs. Featuring two threaded handle holes: a flow-through water hole and one for a handle. Handles sold separately.

Dia.	Overall Length	Trim	Std. Pkg.	White Tampico	Blue Plastic
5"	5"	2-1/2"	10	SB865	SB865BLU



SB865

Check out our
threaded handles
on page 12.



Platers Brush

Used by platers and metal finishers for hand brushing jobs in plating processes, and fine metal work.

SB181

Block Size	Brush Length	No. Rows	Trim	Std. Pkg.	Tampico
11-3/8" x 1-1/2"	5-1/2"	5 x 13	1-1/8"	20	SB181



Brush Width	Overall Length	Trim	Std. Pkg.	Bronze	Horsehair
1/2"	13"	1"	20	SB182	-
5/8"	8"	1"	10	-	Y129

Universal Hand Brush

Perfect multi-purpose brush.

Fill Dia.	Overall Length	Std. Pkg.	Stainless	PVC
.016	10"	20	SB93SS	-
.020	10"	10	-	SB97P



Straight Back/Butcher Block Brush

A variety of straight-back, carbon steel flat-wire brushes. These heavy-duty food service brushes allow for aggressive scraping of grill surfaces.

SB410

Block Size	Brush Length	No. of Rows	Trim	Fill Dia.	Handle	Std. Pkg.	Steel
7-5/8" x 2-5/8"	7"	5 x 10	1"	Flat	-	12	SB104
9" x 4"	8-1/2"	8 x 12	1-1/8"	Flat	-	12	SB412
9" x 4"	8-1/2"	8 x 12	1-1/8"	Flat	Wood	12	SB410
9" x 4"	8-1/2"	8 x 12	1-1/8"	Flat	Plastic	12	SB410P

Straight Back Block Scratch Brush

Round wire provides a gentler scrub than the flat wire counterparts. Perfect for scrubbing broilers, grills, frying pans, or even walls and floors.

1780

Block Size	Brush Length	No. of Rows	Trim	Fill Dia.	Std. Pkg.	Steel	Stainless
7-1/4" x 2-1/2"	7"	6 x 19	1-1/8"	.014	10	1780	1780SS



SCRATCH BRUSHES

All Purpose Scratch Brush

Multiple fills and sizes for a variety of applications. Densely filled for long wear and efficient material removal. Used in the Farrier & Blacksmith industry.

Block Size	Brush Length	No. of Rows	Trim	Fill Dia.	Std. Pkg.	Steel	Stainless	Brass
14" x 15/16"	6"	3 x 19	1-1/8"	.014	20	1777*	1777SS	1777B
14" x 1-1/8"	6"	4 x 19	1-1/8"	.014	20	188	188S	188B

*available with scraper



Small Cleaning Brush with Curved Handle

The ideal multi-application small cleaning brush. Many different handle and fill types to fit a variety of uses. Popular in the Farrier industry.

Block Size	Brush Length	No. of Rows	Trim	Fill Dia.	Std. Pkg.	Handle	Stainless	Brass	Nylon
7-3/4" x 3/4"	1-1/2"	3 x 7	1/2"	.006	36	Wood	SB2088SS	SB2088B	SB2088N
7-3/4" x 3/4"	1-1/2"	3 x 7	1/2"	.006	36	Plastic	SB2088PHSS	SB2088PHB	SB2088PHN



Shoe Handle Scratch Brush with Scraper

Heavy duty brush perfect for cleaning welds, external threads, and castings. Additional applications include removing paint, rust and dirt. A heavy duty metal scraper is included for durability and convenience. Popular in the Farrier & Blacksmith industry.

Block Size	Brush Length	No. of Rows	Trim	Fill Dia.	Std. Pkg.	Steel
11-3/8" x 1-1/2"	5-1/2"	5 x 13	1-1/8"	.014	20	SB702



Shoe Handle Scratch Brush

This brush is ergonomically designed for vertical upright brushing action. Handles are made from hardwood and provide high value for the less frequent job. A smooth finish for comfort and hang up hole for easy storage.

Block Size	Brush Length	No. Rows	Trim	Fill Dia.	Std. Pkg.	Steel	Stainless	Brass
10" x 1-1/16"	5-1/4"	4 x 16	1-1/8"	.014	20	1781	1781SS	1781B



PUSH BROOMS & ACCESSORIES

Please note that handles are sold separately, unless otherwise noted.

Fine Sweep Broom

Industrial-grade brooms that are for fine sweeping applications on smooth surfaces.

Brush Width	Trim	Std. Pkg.	Horsehair Blend	Blue Synthetic	Poly
18"	2-3/4"	10	M18	FB118	30080
24"	2-3/4"	10	M24	FB124	30081
36"	2-3/4"	10	M36	FB136	-



P14

Medium Sweep Broom

Excellent in wet or dry. Resistant to heat and most solvents, greases, oils, acids and other chemicals.

Brush Width	Trim	Std. Pkg.	Tampico Blend	Flagger Fibre Synthetic	Black Tampico
18"	2-3/4"	10	T18	BLUEBOY18	30036
24"	2-3/4"	10	T24	BLUEBOY24	30037
36"	2-3/4"	10	T36	BLUEBOY36	30039



BLUEBOY24

Heavy Sweep Broom

Industrial-grade wood block brooms that for heavy-sweeping applications on uneven surfaces.

Brush Width	Trim	Std. Pkg.	Synthetic	Orange Poly
18"	2-3/4"	10	G18	30459
24"	2-3/4"	10	G24	30460



G24

Coarse Sweep

Ideal for rough and uneven surfaces with lots of debris; great for streets and roads.

Brush Width	Trim	Std. Pkg.	Synthetic
14"	2-3/4"	10	P14
16"	2-3/4"	10	P16



P14

Extra Heavy Sweep (Road Warrior)

Heavy duty push broom, steel wire filled for heavy duty sweeping on even surfaces.

Brush Width	Trim	Std. Pkg.	Head Only	Complete
16"	3"	1	SB3088	SB3088C



SB3088

100% Palmyra

Strong and flexible natural fiber sweep for moving heavy materials on rough surfaces. Great for sweeping wet or dry coarse to medium particulate on rough and uneven surfaces.

Brush Width	Trim	Std. Pkg.	Palmyra
18"	4"	10	30045
24"	4"	10	30046



30046

Wire Center Row

This rugged wire stapled sweep is designed for medium sweeping where extra strength is needed to remove tightly adhered dirt. Just push down to utilize the extra strength of the wire center row.

Brush Width	Trim	Std. Pkg.	Tampico
18"	2-7/8"	10	SB305218
24"	2-7/8"	10	SB305224



SB305218

Black Horsehair & Tampico Center Row

This specially designed combination sweep will take care of all but the roughest surfaces.

Brush Width	Trim Length	Std. Pkg.	Horsehair & Tampico
18"	2-7/8"	10	30024
24"	2-7/8"	10	30025
36"	2-7/8"	10	30027



30027

Heavy Bassine & Palmyra

Made of the heaviest stiff natural bassine and/or palmyra. Excellent for sweeping very coarse surfaces.

Brush Width	Trim	Std. Pkg.	Bassine/ Palmyra	Bassine
16"	6-1/4"	10	30067	-
16"	7-1/4"	10	-	30068



30068

Foam Block with Orange Prostran

Wire stapled and solvent resistant. 30076 has .028 polypropylene, while 30084 and 30085 are filled with a .028 center and a .012 casing.

Brush Width	Trim	Std. Pkg.	Poly	Mixed Poly
18"	3"	10	30076	30084
24"	3"	10	-	30085



30076

Handles

These standard broom handle styles fit all of our brooms.

Dia.	Overall Length	Std. Pkg.	Threaded Metal	Threaded Wood	Tapered
15/16"	54"	12	54TMT	54TH	541516PT
15/16"	60"	12	60TMT	60TH	601516PT
1-1/8"	54"	12	54118MT	54118TH	54118PT
1-1/8"	60"	12	60118MT	60118TH	60118PT
1-1/8"	72"	12	-	-	72118PT



Braces

Braces for brooms to add strength. Rod-style being more versatile, but the 'Big Chief' bringing additional strength. Attaches to handle and broom head; sizes 18" and up.

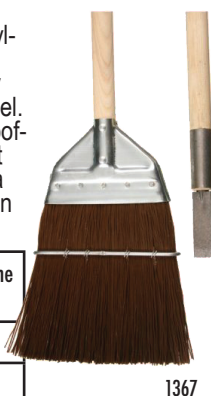
Brace Style	Std. Pkg.	Metal
Rod Style	1	350
Big Chief	1	351



Railway/Track Broom

Metal cap broom filled with Polypropylene fiber fitted with chisel for ice and snow removal. Perfect for heavy duty sweeping. Also available without chisel. Ideal pea pebble roofing broom for roofing applications, makes an excellent corn broom substitute, also used as a compliment as a roofer tar preparation broom.

Trim	Overall Length	Extra	Std. Pkg.	Polypropylene
8"	56"	-	6	1361
8"	56"	Chisel	6	1367
10"	56"	Chisel	6	1368



Railway/Switch Brooms

Metal cap broom filled with flat steel fitted with chisel for ice and snow removal. Typically used for cleaning railway grooves by roadways or cross over areas, also ideal for recessed tracks in railway roundhouse. Includes handle.

Trim	Overall Length	Extra	Head Angle	Std. Pkg.	Flat Steel
8-1/2"	56"	Chisel	45 °	6	SB258



Fire Eater Broom

Early containment and suppression of grass and brush fires. Uses rugged flat wire steel wire or palmyra bristle and heavy duty handle perfect for clearing away and discharging smoldering materials. Used by the Canadian Military. Includes handle.

Trim	Overall Length	Std. Pkg.	Palmyra	Flat Steel
9-1/2"	53-3/4"	12	SB3084	-
10"	58"	1	-	SB3083



Corn Broom

A fine quality medium sized broom. This all-around broom can be used both inside or outside the shop. A #1 grade handle plus tinned wire and rows of stitching make this broom long lasting and sturdy. Includes handle.

Flare	Trim	Overall Length	Construction	Corn	Corn Blend
10"	11"	55"	5 rows stitching	AW1	-
10"	13"	56"	1 wire band, 3 rows stitching	-	AW3
10"	10"	53-1/2"	4 rows stitching	-	AW5



Floor Squeegee—Curved

Heavy duty metal block with curved rubber squeegee. Handle sold separately.

Overall Length	Std. Pkg.	Rubber
24"	2	SB3100
36"	2	SB3101

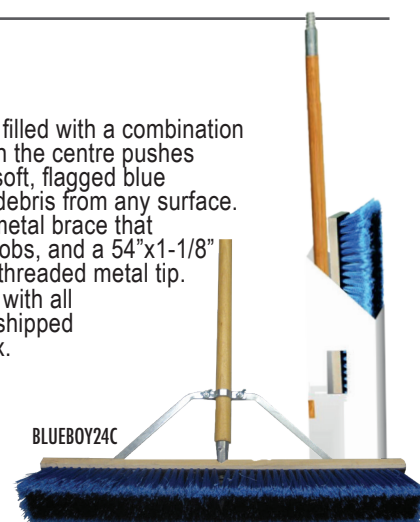


Blueboy—Complete Broom

The complete BLUEBOY is a 24" broom filled with a combination of fibres. The stiff, black polypropylene in the centre pushes heavy debris, and it is surrounded by a soft, flagged blue polystyrene that picks up dust and light debris from any surface. The BLUEBOY comes complete with a metal brace that strengthens the broom for the toughest jobs, and a 54"x1-1/8" lacquered wooden broom handle with a threaded metal tip. The BLUEBOY is packaged individually, with all components included in the box, and is shipped by the dozen in a large, easy-to-ship box.

Brush Width	Trim	Extra	Std. Pkg.	Polystyrene/ Polypropylene
24"	2-3/4"	Brace	12	BLUEBOY24C

Note: Private or co-labelling available on orders of one skid or greater



TUBE BRUSHES

Handheld Tube Brush—Natural & Nylon

Perfect for cleaning out small tubes, drill holes or any small, confined spaces. Available in various fills, including soft horsehair, nylon, and bristle.

Dia.	Brush Part	Fill Dia.	Overall Length	Stem Dia.	Std. Pkg.	Horse-hair	Nylon	Bristle
3/16"	2"	.010	7"	.08	10	-	T603	-
1/4"	2"	.010	7"	.08	10	T705	T605	45126
3/8"	2"	.014	7"	.120	10	T709	T609	45127
1/2"	2"	.014	7"	.120	10	T710	T610	45128
5/8"	2"	.010	7"	.150	10	-	T612	-
3/4"	2"	.012	7"	.150	10	T713	T613	45129
1"	2"	.014	7"	.172	10	T715	T615	45130
1-1/4"	2"	.014	7"	.172	10	-	T618	45131
2"	2"	.014	7"	.172	10	45140	T619	45133
1-1/2"	2"	.014	7"	.172	10	-	45124	45132



T613

Handheld Tube Brush—Metal

Felton's T5 twisted tube brushes are available with steel, stainless, or brass wire fill. Perfect for cleaning out small tubes, drill holes or any small, confined spaces.

Dia.	Brush Part	Wire	Overall Length	Stem Dia.	Std. Pkg.	Steel	Stainless	Brass
1/8"	1"	.003	6"	.08	10	T501	-	T541
3/16"	1-1/2"	.005	7"	.08	10	T503	T523	T543
1/4"	1-1/2"	.003	7"	.08	10	T505	T525	T544
5/16"	1-1/2"	.005	7"	.08	10	T507	-	-
3/8"	2"	.005	8"	.08	10	T509	T529	T549
1/2"	2"	.005	8"	.120	10	T510	-	T550
5/8"	2-1/2"	.005	9"	.150	10	T512	-	T552
3/4"	2-1/2"	.005	9"	.150	10	T513	T533	T553
7/8"	3"	.012	10"	.172	10	T514	-	T554
1"	3"	.003	10"	.172	10	T515	T535	T555
1-1/4"	3"	.005	10"	.172	10	T518	-	-
1-1/2"	3"	.005	10"	.172	10	T519	T539	-
2"	3"	.003	10"	.172	10	T520	-	-



T535

Important Note: The inside diameter of the flue is approximately 1/4" smaller than the outside diameter. The diameter of the flue brush will equal the inside diameter of the flue.

Spira-Tuft Brushes

Spira-Tuft® brushes are heavily filled and rugged brushing tools which are easily adapted to hand or power tools. The spiral construction gives the SpiraTuft® more flexibility than the Chucktuft® brushes. This design feature is useful when brushing irregular or non-standard size holes, since the flexibility will permit the brush to readily conform to the existing shape. Features a single stem, single spiral.

Dia.	Brush Part	Wire	Overall Length	Stem Dia.	Std. Pkg.	Steel	Stainless
1/4"	1"	.005	3-1/2"	1/8"	12	45033	45072
5/16"	1"	.005	3-1/2"	1/8"	12	45034	45073
3/8"	1"	.005	3-1/2"	1/8"	12	45035	45074
7/16"	1"	.005	3-1/2"	1/8"	12	45037	45076
1/2"	1"	.005	3-1/2"	3/16"	12	45039	45078
9/16"	1"	.005	3-1/2"	3/16"	12	45042	45081
5/8"	1"	.005	3-1/2"	3/16"	12	45045	45084
3/4"	1"	.005	3-1/2"	7/32"	12	45051	45090
7/8"	1"	.005	3-1/2"	7/32"	12	45057	45096
1"	1"	.005	3-1/2"	1/4"	12	45063	45102
1-1/8"	1"	.005	3-1/2"	1/4"	12	45066	45105
1-1/4"	1"	.008	3-1/2"	1/4"	12	-	45109



45033

Chucktuft Brushes

Maryland Brush Company has designed and constructed the Chucktuft® Brush to give maximum performance in power-driven tools, where hard working side action is needed, in small areas, and for deburring internal bores and threads in metallic and non-metallic parts. Chucktuft® brushes can be used on drill presses, lathes, bench grinders, special equipment and portable tools. They are equally effective in conventional chucks or adapted to special mountings.

Dia.	Brush Part	Wire	Overall Length	Stem Dia.	Std. Pkg.	Steel	Stainless	Brass
1/4"	5/8"	.005	2-1/4"	3/32"	5	44997	44971	-
5/16"	5/8"	.005	2-1/4"	3/32"	5	44998	-	-
3/8"	5/8"	.005	2-1/4"	5/32"	5	45002	45003	45026
1/2"	5/8"	.005	2-1/4"	5/32"	5	45008	44972	45025
5/8"	5/8"	.005	2-1/4"	5/32"	5	45014	44973	-
3/4"	5/8"	.003	2-1/4"	5/32"	5	45016*	-	-
1"	5/8"	.005	2-1/4"	5/32"	5	45023	44976	-



44997

*additional sizes available

Double Stem/Double Spiral & Double Stem/Single Spiral Tube Brush

Felton's Boiler Tube Brushes are mainly used in pipe and boiler tube cleaning and flue cleaning. Extension rods are available for purchase to help reach long and deep pipes. Allows for a more aggressive cleaning than our Round Wire Boiler Flue/Tube Brush. The F3000 series is a more aggressive brush than the F2000 series. When ordering flue brushes, specify flue size. Flue size is determined by the outside diameter of the flue.

Double Stem/Double Spiral							
Tube Dia.	Brush Dia.	Brush Part	Wire	Overall Length	Std. Pkg.	Steel	MBC Steel
7/8"	5/8"	4"	.012	7-1/2"	5	F2078	45225
1-1/4"	1"	4"	.012	7-1/2"	5	F2114	45182
1-1/2"	1-1/4"	4"	.012	7-1/2"	5	F2112	45183
2"	1-3/4"	4"	.012	7-1/2"	5	F2200	45185
2-1/4"	2"	4"	.012	7-1/2"	5	F2214	45186
2-1/2"	2-1/4"	4"	.012	7-1/2"	5	F2212	45187
3"	2-3/4"	4"	.012	7-1/2"	5	F2300	45189
3-1/4"	3"	4"	.012	7-1/2"	5	F2314	45190
4-1/2"	4-1/4"	4"	.012	7-1/2"	5	F2412	-
5-1/4"	5"	4"	.012	7-1/2"	5	F2514	-
5-1/2"	5-1/4"	4"	.012	7-1/2"	5	F2512	-

Note: also available in other filaments such as nylon and polypropylene



All brushes are fitted with a 1/2" NPT thread.

Double Stem/Single Spiral							
Tube Dia.	Brush Dia.	Brush Part	Wire	Overall Length	Std. Pkg.	Steel	MBC Steel
1-1/4"	1"	4"	.012	8"	5	F3114	45168
1-1/2"	1-1/4"	4"	.012	8"	5	F3112	45169
1-3/4"	1-1/2"	4"	.012	8"	5	F3134	45170
2"	1-3/4"	4"	.012	8"	5	F3200	45171
2-1/4"	2"	4"	.012	8"	5	F3214	45172
2-1/2"	2-1/4"	4"	.012	8"	5	F3212	45173
2-3/4"	2-1/2"	4"	.012	8"	5	F3234	45174
3"	2-3/4"	4"	.012	8"	5	F3300	45175
3-1/4"	3"	4"	.012	8"	5	F3314	45178
3-1/2"	3-1/4"	4"	.012	8"	5	F3312	45176
3-3/4"	3-1/2"	4"	.012	8"	5	F3334	-
4"	3-3/4"	4"	.012	8"	5	F3400	-
4-1/4"	4"	4"	.012	8"	5	F3414	-
4-1/2"	4-1/4"	4"	.012	8"	5	F3412	-
4-3/4"	4-1/2"	4"	.012	8"	5	F3434	-
5-1/4"	5"	4"	.012	8"	5	F3514	-
5-3/4"	5-1/2"	4"	.012	8"	5	F3534	-

Fiberglass Rods

Used to extend flue brushes to allow reach long and deep pipes. Can be trimmed down.



Dia.	Thread Size NPT	Overall Length	Std. Pkg.	Fiberglass
3/8"	1/4"	36"	1	3836
3/8"	1/4"	48"	1	3848
3/8"	1/4"	72"	1	3872

Not seeing the brush you need?

Give us a call at 1-888-287-1518 or send us an email at sales@feltonbrushes.com and we would be happy to work on a solution for you.

We can modify brushes to your specifications, or even create a custom brush for you. Check out page 23 for more information on our custom twisted-in-wire brushes.

Power Fitting Tube Brush

Perfect for cleaning out small tubes, drill holes or any small, confined spaces. They feature a double stem, double spiral.

Dia.	Brush Part	Wire	Overall Length	Stem Dia.	Std. Pkg.	Steel	MBC Steel
1/4"	1-1/2"	.005	4"	.08	5	T105	-
3/8"	2"	.005	4"	.08	5	T109	45214
1/2"	2"	.006	5"	.120	5	T110	45141
5/8"	2-1/2"	.006	5"	.150	5	T112	45143
3/4"	2-1/2"	.006	5"	.150	5	T113	45147
7/8"	3"	.010	5"	.172	5	T216	45148
1"	3"	.010	5-1/2"	.172	5	T217	45150
1-1/4"	3"	.010	5-1/2"	.172	5	T278	-
1-1/2"	3"	.010	5-1/2"	.172	5	T279	-
2"	3"	.010	5-1/2"	.172	5	T240	-



T110

Honing Brushes

These tools have round, abrasive beads fastened to the end of a flexible filament. They are designed to provide a consistent and even surface finish. Available in 80, 120, 180, 240, 500, 800 grit. Minimum 100 pieces.

Hole Dia.	Brush Part	Grit	Overall Length	Std. Pkg.	Silicon Carbide
1/4"	2"	120	7-3/4"	10	HB014
1/2"	2"	120	7-3/4"	10	HB012
5/8"	2"	120	7-3/4"	10	HB058
3/4"	2"	120	7-3/4"	10	HB034
1"	2"	120	7-3/4"	10	HB100
3"	2"	120	7-3/4"	10	HB300

Note: please consult our website for our full offering



HB300

Valve Guide Brush

Felton's valve guide brushes are the perfect choice for a variety of cleaning and deburring applications. Popular in automotive applications, especially in oil hole deburring. Call a representative today for customization options.

Dia.	Brush Part	Wire	Overall Length	Std. Pkg.	Steel	MBC Steel
5/16"	2-1/4"	.010	9-5/8"	10	T516	45158
3/8"	2-1/4"	.010	9-5/8"	10	T517	45156

Note: customization available



T517

Conroy Brush—Nylon

Felton's nylon conroy brush is the perfect brush for cleaning of cold boiler tubes.

Dia.	Brush Part	Wire	Overall Length	Std. Pkg.	Nylon
1-1/2"	4"	.013	30"	10	T1628



T1628

Spiral Wound Multi-Use Radiator Cleaning Brush

Felton's Spiral Wound Multi-Use Radiator Cleaning Brush is perfect for cleaning of narrow confined areas. Conveniently placed loop on the end of the handle allows for various bi-directional cleaning applications.

Dia.	Brush Part	Overall Length	Std. Pkg.	Hair Mix	Plastic
2-1/2"	7"	36"	5	T392	T879P



T879P

Furnace/Boiler Brush—Round Wire

Felton's boiler tube brushes are designed and engineered from durable black oil tempered wire. All brushes use top grade bristles with rugged steel wire handles and bristle ties.

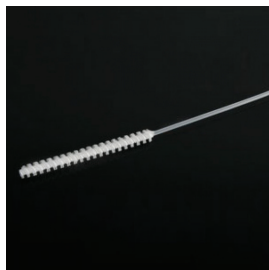
Dia.	Brush Part	Wire	Overall Length	Std. Pkg.	Steel
3"	3"	.013	48"	1	T91
4"	4"	.013	48"	1	T92



T91

Non-Metallic Flue Brushes

Felton's non-metallic flexible twist/flue brushes are the simple solution to the challenging task of cleaning the inside of straight and curved pipes. They provide aggressive scrubbing action without damaging or scratching the pipe wall, extending the life of your pipes and streamlining your maintenance activities. Features a high-grade 100% FDA approved polypropylene filament. Built with entirely metal-free, chemical resistant materials. Available in three series, flexible with a highly flexible stem, standard with a semi-flexible stem, and rigid with a rigid stem. Also available in a double stem style. Custom sizes are available, please call for a quote or consult our website for our full offering.



Flexible



Standard



Rigid



Double Stem

ARTIST BRUSHES

Fitch Brush

Chiseled, with seamless steel ferrules and long handles. Recommended for lettering, touch-up, and trim work.

Width	Approx. Width Stroke	Trim	Std. Pkg.	Black Bristle
1/4"	1/4"	11/16"	12	10515
1/2"	7/16"	1"	12	10516
3/4"	21/32"	1-1/4"	12	10517
1"	13/16"	1-1/2"	12	10518
1-1/4"	1"	1-3/4"	12	10519

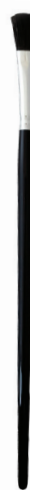


10515

Flat Lacquering Brush

Seamless steel ferrules, short black polished handles. For lustering, lacquering, enameling, varnish, and china decorating.

Width	Trim	Std. Pkg.	Camel Hair
1/4"	1/2"	12	10540
3/8"	5/8"	12	10541
1/2"	3/4"	12	10542
3/4"	7/8"	12	10543
1"	1-1/16"	12	10544



10540

Artist Round Brush

Good quality camel hair, seamless steel ferrules, black polished handles, french size. Recommended for painting with water and oil colors and general precision applications.

Size	Approx. Width Ferrule	Trim	Std. Pkg.	Camel Hair
#1	1/16"	7/16"	12	10587
#2	3/32"	1/2"	12	10588
#3	7/64"	9/16"	12	10589
#4	1/8"	5/8"	12	10590
#5	9/64"	3/4"	12	10591
#6	5/32"	13/16"	12	10592



10591

Marking Brush

Available in black bristle, white bristle, or camel hair. Tin ferrules, long red polished handles. For touch-ups, blending, and marking.

Size	Approx. Width Ferrule	Trim	Std. Pkg.	Black Bristle	White Bristle	Camel Hair
#1	1/8"	5/8"	12	10569*	10575	10911
#2	5/32"	3/4"	12	10570	10576	10912
#3	3/16"	7/8"	12	10571	10577	10913
#4	7/32"	1"	12	10572	10578	10914
#5	1/4"	1-1/8"	12	10573	10579	10915
#6	9/32"	1-1/4"	12	10574	10580	10916*



10580

Artist Precision Brush

Fine red sable, seamless steel ferrules, black polished handles, french size. Recommended for painting with water and oil colors and general precision applications.

Size	Approx. Width Ferrule	Trim	Std. Pkg.	Red Sable
#00	3/64"	3/16"	12	10593
#0	3/64"	1/4"	12	10594
#1	1/16"	3/8"	12	10595
#2	3/32"	7/16"	12	10596
#3	7/64"	1/2"	12	10597
#4	1/8"	5/8"	12	10598
#5	9/64"	11/16"	12	10599
#6	5/32"	3/4"	12	10600



10595

*Approximate width of ferrule is 3/32"

**Approximate width of ferrule is 5/16"

We are proud to continue our long standing tradition of manufacturing quality, Canadian-made products using Canadian and American materials. Thank you for supporting Felton Brushes and Maryland Brush Company as we continue to expand in order to best meet the needs of the brush industry.

ROLLERS & PAINT ACCESSORIES

3/16" – 5/16" for smooth surfaces
 3/8" – 9/16" for semi-smooth surfaces
 11/16" – 3/4" for semi-rough surfaces
 7/16" – 1-1/8" for rough surfaces

Micro Perlon Covers

Size	Std. Pkg.	Synthetic
6"	10	20064



20064

Paint Mitt

Std. Pkg.	Synthetic
12	20029



20029

Economy Rollers—\$

Size	Pile Height	Std. Pkg.	Synthetic
9"	3/8"	20	20036
9-1/2"	3/8"	20	20035
9"	3/8"	50*	20012
9-1/2"	3/8"	50*	20011

*Packaged in twos



20035

Premium Moblend Rollers

Size	Pile Height	Std. Pkg.	Synthetic
9"	3/16"	20	20085
9-1/2"	3/16"	20	20086



20086

Classique Rollers—\$\$

Size	Pile Height	Std. Pkg.	Synthetic
9-1/2"	1/4"	20	20040
9-1/2"	3/8"	20	20041



20040

Professional Rollers—\$\$\$

Size	Pile Height	Std. Pkg.	Synthetic
9"	1/4"	20	20013
9"	1/2"	20	20017
9"	3/4"	10	20018
9"	1"	10	20019
9-1/2"	1/4"	20	20014
9-1/2"	1/2"	20	20015
9-1/2"	3/4"	10	20016
9-1/2"	1"	10	20020



20015

Semi-Pro Rollers—\$\$

Size	Pile Height	Std. Pkg.	Synthetic
9-1/2"	1/4"	20	20042
9-1/2"	3/8"	20	20043



20043

Ultra Pro Rollers—\$\$\$

Size	Pile Height	Std. Pkg.	Synthetic
9"	1/4"	20	20074
9"	3/8"	20	20075
9"	1/2"	20	20076
9-1/2"	1/4"	20	20071
9-1/2"	3/8"	20	20078
9-1/2"	1/2"	20	20079



20079

Micro Frame

Size	Handle	Std. Pkg.	Wire
4"	10"	36	20062
4"	16"	24	20065
6"	16"	20	20063*

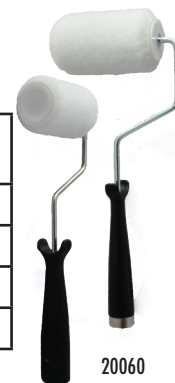
*includes frame and roller cover



20062

3" & 4" Frames & Covers

Size	Pile Height	Included	Std. Pkg.	Wire/Synthetic
3"	1/4"	Frame & Cover	24	20003
3"	3/8"	Frame & Cover	24	20033
4"	-	Frame	24	20320
4"	3/8"	Frame & Cover	24	20060



20003

20060

Wire Frames

Size	# of Wires	Std. Pkg.	Wire
9"	4	24	20077
9-1/2"	4	24	20078
9"	5	24	20309
9-1/2"	5	24	20310



20320

20077

Trays & Liners

Size	Type	Std. Pkg.	Metal	Plastic
1 LT	Tray	20	20023	-
4 LT	Tray	10	20024	-
2 LT	Tray	20	-	20026
4 LT	Tray	10	-	20027
1 LT	Liner	50	-	20023L*
2 LT	Liner	48	-	20026L**
4 LT	Liner	24	-	20027L**

* fits metal tray

** fits plastic tray



20023



20026



20023L

PAINTBRUSHES

Natural fibres, like bristle, are recommended for oil-based alkyd paints. Synthetic fibres, like polyester and nylon, are best for water-based latex paints.

Economy Brush—\$

Size	Std. Pkg.	Grey Bristle	Black Polyester
Straight			
1/2"	50	10156	10190
1"	50	10157	10191
1-1/2"	50	10158	10192
2"	50	10159	10193
2-1/2"	30	10160	-
3"	25	10161	10195
4"	15	10162	10196



10159

All Purpose Brush—\$

Size	Std. Pkg.	Black Bristle	Black Polyester
Straight			
1"	24	10015	10020
2"	24	10017	10022
3"	24	10019	10024
4"	24	10001	10021



10017

Bridle Glue Brush

Size	Dia.	Std. Pkg.	Grey Bristle
#2	13/32"	24	10322
#6	25/32"	24	10326
#8	15/16"	24	10328



10328

Classique Brush—\$\$

Size	Std. Pkg.	Black Bristle	Polyester
Straight			
1"	24	10033	10025
2"	12	10035	10027
3"	12	10037	10029
4"	12	10038	10213



10027

Semi-Pro Brush—\$\$

Size	Std. Pkg.	Black Bristle	Polyester/Nylon
Straight			
1"	12	10102	10171
1-1/2"	12	10103	-
2"	12	10104	10173
3"	12	10105	10108*
4"	12	10107	10110*
Angular			
1-1/2"	20	10141	10181
2"	20	10142	10182
2-1/2"	10	10143	10183
Straight Sash			
1"	12	-	10201
1-1/2"	12	10071	10202**
2"	12	10072	10203**



10104



10183



10072

* Standard pack is 6
** Standard pack is 20

Chip & Oil Brush

Size	Std. Pkg.	White Bristle
1/2"	36	10401
1"	36	10402
1-1/2"	36	10403
2"	24	10404
2-1/2"	24	10405
3"	24	10406
4"	12	10407



10404

Professional Brush—\$\$\$

Size	Std. Pkg.	Black Bristle	Polyester/Nylon
Straight			
1-1/2"	10	10231	10251
2"	10	10232	10252
2-1/2"	10	10233	10253
3"	10	10111	-
4"	6	10113	-
Angular			
1-1/2"	10	10241	10261
2"	10	10242	10262
2-1/2"	10	10243	10263



10252



10242

Stencil Brush

Size	Dia.	Std. Pkg.	Black Bristle
#5	1"	12	10311
#7	1-1/4"	12	10312
#11	1-3/4"	12	10313
#48	2"	6	10314



10314

Foam Brushes

Size	Std. Pkg.	Foam
1"	50	10141
2"	50	10142
3"	40	10143
4"	30	10144



10142

Oval Brush

Size	Dia.	Std. Pkg.	Black Bristle
#2	13/32"	20	10076
#4	21/32"	20	10077
#6	25/32"	20	10078
#8	15/16"	20	10079
#10	1-1/16"	10	10080



10078

STEEL MILL SOLUTIONS

Please call us to discuss pricing
& your customized solution

THE SURFACE FINISH IMPROVEMENT PROCESS

Stage 1: Discovery (1-2 hours)

- **Identify** pain points, challenges & strengths of the mill
- **Walk through** plant, objective look vs. best practices discussion
- **Understand** overall cleaning strategy & objectives
- **Discuss** scrap rates, consumable expenses, quality goals
- **Review** of a sample Engineering Survey

Stage 2: Engineering Survey (4-5 hours)

- In-depth **investigation** of the entire cleaning process
- **5 Impact Factor Review**
 - **PRODUCT METALLURGY**
 - **CLEANING SYSTEM EQUIPMENT**
 - **RINSE SYSTEM EQUIPMENT**
 - **OVERVIEW OF CHEMICAL AND MECHANICAL CLEANING**
 - **FILAMENT SELECTION**
- **Consumable Expense** analysis
- Day end review & discussion
- Review & planning stage

Stage 3: Review & Plan (2-3 hours)

- Detailed review of the custom Engineering Survey document
- Road map of improvements with time lines reviewed
- Suggestions on improved people processes
- **ROI** and review of suggested changes
- This stage includes a custom **Guide for Running your Cleaning System** at the mill for a long term leave behind!

Stage 4: Implementation

- Assist in coordinating all changes to the mill
- On-site visit to ensure implementation is done properly, if required
- On-call for aid in installation or implementation into mill as required

Stage 5: On-going Audit

- Ensure expected results are met and maintained
- **ROI** circle back review to expected results
- Obtain performance feedback
- Review **3-year plan**
- Potential training sessions for employees



SAFETY RECOMMENDATIONS

Attention!!! All operators must read this information thoroughly and completely before using any Felton Brush.

Operators and Work Area

ALL POWER BRUSHES, LIKE OTHER ROTATING CUTTING TOOLS, DEMAND THAT CERTAIN OPERATING PRECAUTIONS BE OBSERVED TO ASSURE OPERATOR AND WORK AREA SAFETY.

Inspection, Storage & Handling

Brushes should be carefully inspected when removed from original packaging. Do not use if rusted or damaged. Store brushes in original boxes. Brushes should not be exposed to heat, high humidity, acids, fumes or liquids that can result in deterioration of the filaments, and subsequently, premature failure. Check for distortion of brush fill that can cause imbalance and excessive vibration when brush is operating. Do not allow foreign material to accumulate on brush face.

Warning

In normal power brushing operations, the material being removed, such as burrs, scale, weld slag, or other residue, will fly off the brush with considerable force along with brush filaments which break off due to fatigue. The potential of serious injury exists for both the brush operator and others in the work area (possibly 50 or more feet from the brush). To protect against this hazard, before rotating the brush, during rotation, and until rotation stops, operators and others in the area must wear SAFETY GOGGLES, or FULL FACE SHIELDS WORN OVER SAFETY GLASSES WITH SIDE SHIELDS, and use PROTECTIVE CLOTHING and EQUIPMENT. You must follow all operator and safety instructions, as well as common safety practices which will reduce the likelihood or severity of physical injury.

Machine Condition

Proper maintenance of machines and power tools is essential to keep them in safe operating condition. Special operating instructions furnished should be closely followed. Hoods and safety guards must be kept in place at all times. Use adequate spindle diameter for the brush—do not use brush larger than the machine was designed for and have sufficient power to maintain rated spindle speeds. Provide proper ventilation and/or exhaust systems on all brushing operations.

Work Rest

Proper maintenance of machines and power tools is essential to keep them in safe operating condition. Special operating instructions furnished should be closely followed. Hoods and safety guards must be kept in place at all times. Use adequate spindle diameter for the brush—do not use brush larger than the machine was designed for and have sufficient power to maintain rated spindle speeds. Provide proper ventilation and/or exhaust systems on all brushing operations.

Mounting Brushes

Brushes should be inspected for rust, oxidation and other damage. Do not use the brush if not in good condition. Check spindle speed R.P.M. Do not mount and operate brush if spindle R.P.M. exceeds the listed RPM value that the brush is rated. Brush arbor hole and spindle diameter should be the same for free fit. Spindle length should be sufficient to permit a full nut mounting. Direction of spindle nut thread should be in such relation to the direction of rotation that the nut will tend to tighten as spindle revolves. When flanges are used, they should be identical in size and radial bearing surface to avoid cross-bending pressure on the brush. Inspect or jog machine or tool to assure the brush is mounted properly and securely, machine guards are in place, no vibration, etc. Run machine at operating speed at least one minute before applying work — DO NOT STAND IN FRONT OF OR IN LINE WITH BRUSH.

Speeds

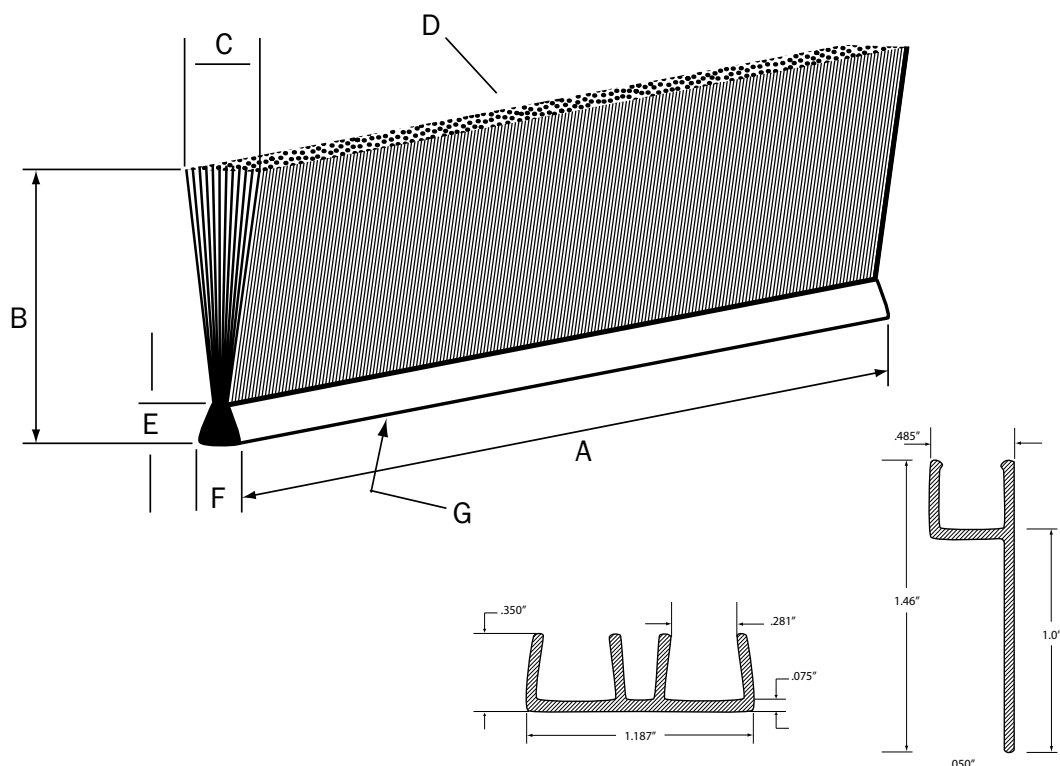
Observe all speed restrictions indicated on the brushes, containers, labels or printed in pertinent literature. "MSFS" or "MAX. SFS" means Maximum Safe Free Speed (R.P.M.) — spinning free with no work applied. For reasons of safety, the "MSFS/MAX. SFS" should not be exceeded under any circumstances. The application determines the recommended operating speed, which should never exceed the MSFS brush ratings marked on the brush and/or shown in this catalogue. Periodic speed checks are the responsibility of the operator and user. In all cases where MSFS is not indicated, and on special brushes, contact Felton Brushes for specific operating speed details.

Protective Equipment

The potential of serious injury exists for both the brush operator and others in the work area. To protect against this hazard, before starting the brush, during rotation, and until rotation stops, operators and others in the area must wear SAFETY GOGGLES or FULL FACE SHIELDS WORN OVER SAFETY GLASSES and or appropriate protective clothing and equipment where a probability of injury exists that can be prevented by such equipment. Certain brushing operations, because of their nature and location, may require an enclosure to isolate the operation from other personnel.

CUSTOM STRIP BRUSHES

Common applications include spreading of powdery materials, dusting, splash guard on grinders and machine tools, noise/wind barrier and many, more!



Please provide all dimensions in inches (indicate any critical tolerances)

A. Brush Length: _____ **B.** Brush Overall Trim Height: _____

C. Brush Face Width: _____ **D.** Bristle: (Poly, Nylon, Wire, etc) _____

Bristle Diameter: _____ Colour: _____ Crimped or Level: _____

E & F. Backing Height & Width: #4 = 3/16" x 3/16" ☐ #7 = 5/16" x 5/16" ☐

G. Backing Material: Galvanized ☐ Stainless ☐

Quantity Required: _____

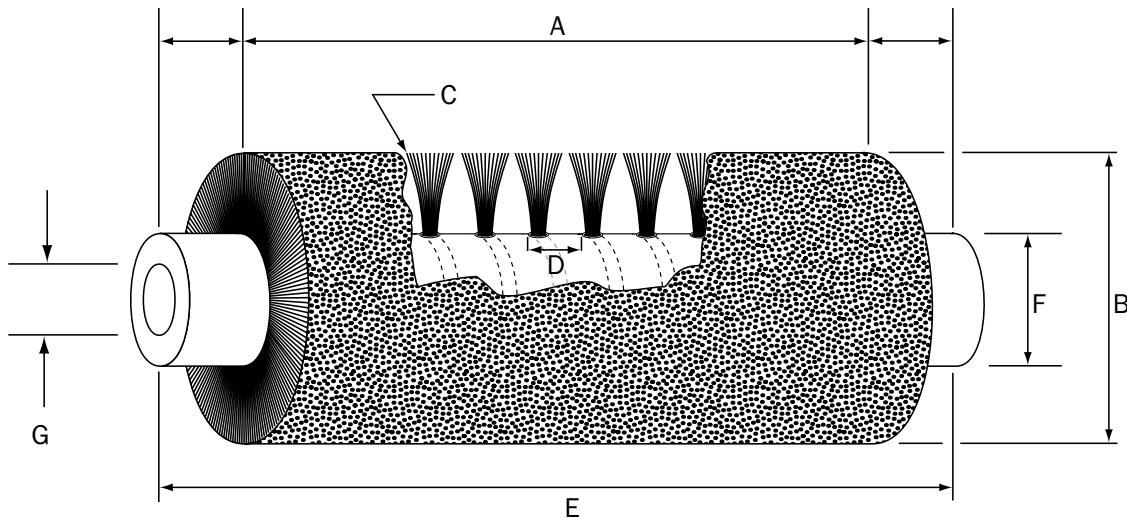
Additional Information or Notes: _____

Your Company Name: _____ Phone: _____

Your Name: _____ Title: _____ Fax: _____

CUSTOM SPIRAL WOUND BRUSH

A continuous brush strip is spirally wrapped to form a cylindric brush. The brush is then mounted for use. Cores can be disposable or reusable, depending on various factors. Replacement coils are available for field installation on reusable cores. Applications include scrubbing, finishing, polishing, applying, spreading and removing.



Please provide all dimensions in inches (indicate any critical tolerances)

A. Brush Length: _____ **B.** Brush Overall Diameter: _____

C. Fill Material (Poly, Nylon, Wire, etc): _____

Diameter of Fill Material: _____ Crimped: _____ Level: _____

Colour: _____ Strip Backing Size: _____

D. Coil Spacing: _____ **E.** Core Length: _____

F. Core Outer Diameter: _____

G. Bore & Key Size: _____ Or Stub Shaft? _____

Set Back (if required): _____

How is brush fastened to shaft?: Tangs ☐ Weld ☐ Handing ☐

Operating RPM: _____ Application: Wet ☐ Dry ☐

Additional Information or Notes: _____

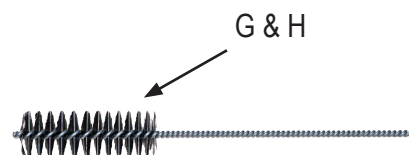
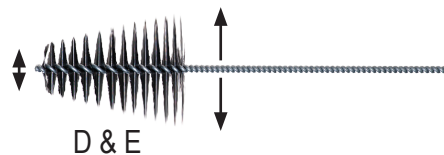
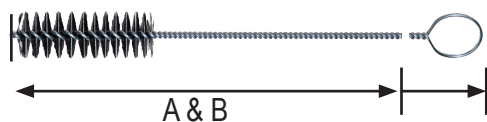
Your Company Name: _____ Phone: _____

Your Name: _____ Title: _____ Fax: _____

Is a drawing available?: _____

CUSTOM TWISTED IN WIRE BRUSHES

Twisted brushes utilize carbon or stainless steel wire into which various fill materials can be twisted to make the brush to suit your needs!



Please provide all dimensions in inches (indicate any critical tolerances)

A. Overall Length: _____ **B.** With Loop ☐ Without Loop ☐

C. Length of Brush Part: _____ **D.** Tapered ☐ Not Tapered ☐

E. Tapered Measurements from _____ to _____

F. Diameter of Brush _____

G. Fill Material: Nylon ☐ Poly ☐ Carbon ☐ Steel ☐ Stainless Steel ☐ Brass ☐

H. Diameter of Fill Material: _____ **I.** Stem Diameter: _____

Double Stem: YES ☐ NO ☐ Double Spiral: YES ☐ NO ☐

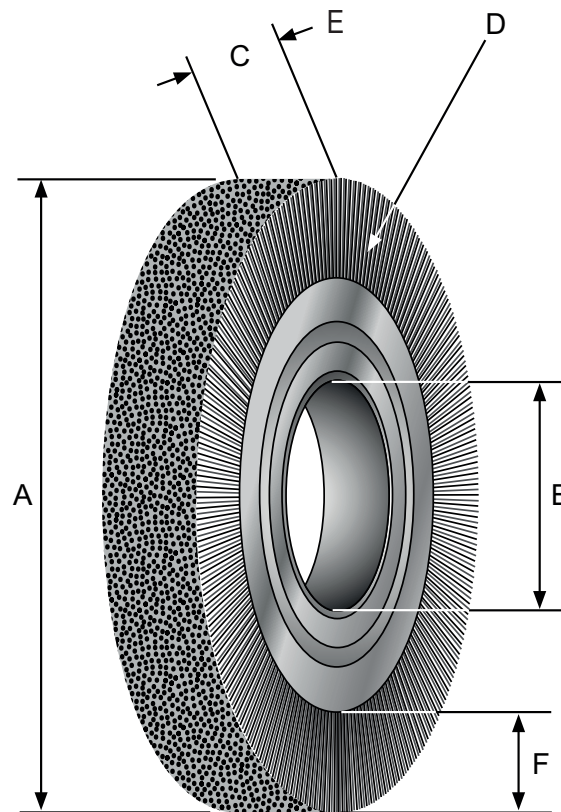
Additional Information or Notes: _____

Your Company Name: _____ Phone: _____

Your Name: _____ Title: _____ Fax: _____

CUSTOM MAJOR (MEDIUM/ WIDE FACE) BENCH WHEELS

For all purpose portable or stationary brushing. A brush that provides excellent performance for a broad range of industrial applications—edge blending, deburring surface roughening, dust removal, and many other jobs.



Please provide all dimensions in inches (indicate any critical tolerances)

A. Outside Diameter: _____ **B.** Inside Diameter: _____

C. Brush Face: _____ **D.** Fill Material: _____

E. Diameter of Fill Material: _____ **F.** Operating RPM: _____

Application: Wet ☐ Dry ☐

Additional Information or Notes: _____

Your Company Name: _____ Phone: _____

Your Name: _____ Title: _____ Fax: _____

Is a drawing available?: _____

*The wheels have a standard 2" arbour hole, and 1-1/8" arbour hole for 4" wheels.

INDEX & GLOSSARY

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186.....6	10038.....18	10242.....18	10595.....16	30025.....11	45076.....13	961000.....7	CC309.....4
186SS.....6	10064.....7	10243.....18	10596.....16	30027.....11	45078.....13	961070.....7	CC310.....4
187.....6	10065.....7	10251.....18	10597.....16	30027SC.....5	45081.....13	961150.....7	CC310ENCAP....4
187SS.....6	10066.....7	10252.....18	10598.....16	30036.....11	45084.....13	961210.....7	CC405.....4
188.....10	10071.....18	10253.....18	10599.....16	30037.....11	45090.....13	961270.....7	CD554.....6
188B.....10	10072.....18	10261.....18	10600.....16	30039.....11	45096.....13	961330.....7	E103.....6
188S.....10	10076.....18	10262.....18	10911.....16	30045.....11	45102.....13	961390.....7	E106.....6
350.....12	10077.....18	10263.....18	10912.....16	30046.....11	45105.....13	961450.....7	E107.....6
351.....12	10078.....18	10291.....7	10913.....16	30067.....11	45109.....13	962020.....7	E113.....6
814T.....3	10079.....18	10292.....7	10914.....16	30068.....11	45124.....13	962035.....7	E116.....6
814TB.....3	10080.....18	10311.....18	10915.....16	30076.....11	45126.....13	962050.....7	E200.....6
814TSS.....3	10102.....18	10312.....18	10916.....16	30080.....11	45127.....13	962065.....7	E203.....6
815T.....3	10103.....18	10313.....18	19690.....4	30081.....11	45128.....13	962080.....7	E204.....6
815TB.....3	10104.....18	10314.....18	20003.....17	30084.....11	45129.....13	962095.....7	E210.....6
815TSS.....3	10105.....18	10322.....18	20013.....17	30085.....11	45130.....13	962370.....7	E213.....6
816T.....3	10107.....18	10326.....18	20014.....17	30102.....7	45131.....13	AD201.....5	E214.....6
816TB.....3	10108.....18	10328.....18	20015.....17	30106.....7	45132.....13	AD212.....5	E220.....6
816TSS.....3	10110.....18	10401.....18	20016.....17	30108.....7	45133.....13	AD234.....5	E223.....6
817T.....3	10133.....8	10402.....18	20017.....17	30111.....7	45140.....13	AD258.....5	E240.....6
817TB.....3	10133S.....8	10403.....18	20018.....17	30119.....8	45141.....14	AD278.....5	E243.....6
817TSS.....3	10134S.....8	10404.....18	20018SS.....7	30146.....8	45143.....14	AD2112.....5	E250.....6
1361.....12	10141.....18	10405.....18	20019.....17	30148.....8	45147.....14	AD2114.....5	E253.....6
1367.....12	10142.....18	10406.....18	20020.....17	30149.....7	45148.....14	AW1.....12	E260.....6
1368.....12	10143.....18	10407.....18	20023.....17	30152.....8	45150.....14	AW3.....12	E262.....6
1777.....10	10144.....18	10411.....8	20023L.....17	30154.....8	45156.....15	AW5.....12	E263.....6
1777B.....10	10156.....18	10412.....8	20024.....17	30220.....9	45158.....15	B454.....3	E268.....6
1777SS.....10	10157.....18	10515.....16	20026.....17	30459.....11	45168.....14	B464.....3	E300.....6
1780.....10	10158.....18	10516.....16	20026L.....17	30460.....11	45169.....14	B504.....3	E303.....6
1780SS.....10	10159.....18	10517.....16	20027.....17	44971.....13	45170.....14	B514.....3	E313.....6
1781.....10	10160.....18	10518.....16	20027L.....17	44972.....13	45171.....14	B605.....3	E321.....6
1781B.....10	10161.....18	10519.....16	20029.....17	44973.....13	45172.....14	B606.....3	E322.....6
1781SS.....10	10162.....18	10540.....16	20033.....17	44976.....13	45173.....14	B614.....3	E323.....6
3836.....14	10181.....18	10541.....16	20035.....17	44997.....13	45174.....14	B616.....3	E331.....6
3848.....14	10182.....18	10542.....16	20036.....17	44998.....13	45175.....14	B703.....3	E333.....6
3872.....14	10183.....18	10543.....16	20040.....17	45002.....13	45176.....14	BLUEBOY18....11	E343.....6
10001.....18	10190.....18	10544.....16	20041.....17	45003.....13	45178.....14	BLUEBOY24....11	E351.....6
10015.....18	10191.....18	10569.....16	20042.....17	45008.....13	45182.....14	BLUEBOY24C..12	E353.....6
10017.....18	10192.....18	10570.....16	20043.....17	45014.....13	45183.....14	BLUEBOY36....11	E367.....6
10018.....7	10193.....18	10571.....16	20060.....17	45016.....13	45185.....14	C204.....6	E377.....6
10019.....18	10195.....18	10572.....16	20062.....17	45023.....13	45186.....14	C354.....6	E411.....6
10020.....18	10196.....18	10573.....16	20063.....17	45025.....13	45187.....14	C375.....6	E902.....6
10022.....18	10201.....18	10574.....16	20064.....17	45026.....13	45189.....14	C404.....6	E903.....6
10024.....18	10202.....18	10575.....16	20065.....17	45033.....13	45190.....14	C475.....6	E910.....6
		10576.....16	20071.....17	45034.....13	45214.....14	C504.....6	E970.....6
		10577.....16	20074.....17	45035.....13	45225.....14	C575.....6	E973.....6
		10578.....16	20075.....17	45037.....13	47024.....4	C604.....6	F2078.....14
		10579.....16	20076.....17	45039.....13	54118MT.....12	CC110.....4	F2112.....14
		10580.....16	20077.....17	45042.....13	54118PT.....12	CC203.....4	F2114.....14
		10587.....16	20078.....17	45045.....13	54118TH.....12	CC207.....4	F2200.....14
		10588.....16	20079.....17	45051.....13	60118PT.....12	CC207ENCAP....4	F2212.....14

F2214.....14	KK803.....3	SB410P.....10	T401T.....8
F2300.....14	L137.....4	SB412.....10	T501.....13
F2314.....14	L454.....3	SB427.....8	T503.....13
F2412.....14	L504.....3	SB430.....8	T505.....13
F2512.....14	L603.....3	SB634.....9	T507.....13
F2514.....14	L806.....4	SB635.....9	T509.....13
F3112.....14	M12430CUST.....4	SB702.....10	T510.....13
F3114.....14	M12630.....4	SB727.....8	T512.....13
F3134.....14	M12633.....4	SB747.....7	T513.....13
F3200.....14	M12633SS.....4	SB748.....7	T514.....13
F3212.....14	M12730.....4	SB749.....7	T515.....13
F3214.....14	M12733.....4	SB750.....7	T516.....15
F3234.....14	M12733SS.....4	SB763.....8	T517.....15
F3300.....14	M12830.....4	SB865.....9	T518.....13
F3312.....14	M12833.....4	SB865BLU.....9	T519.....13
F3314.....14	M13130.....4	SB970.....7	T520.....13
F3334.....14	M14230.....4	SB1265B.....7	T523.....13
F3400.....14	N402.....4	SB1343T.....9	T525.....13
F3412.....14	N603.....4	SB1400.....8	T529.....13
F3414.....14	N803.....4	SB1401.....8	T533.....13
F3434.....14	N903.....4	SB1402.....8	T535.....13
F3514.....14	NT380.....5	SB1792.....7	T539.....13
F3534.....14	NT507.....5	SB2088B.....10	T541.....13
FB118.....11	NT607.....5	SB2088N.....10	T543.....13
FB124.....11	NT720.....5	SB2088PHB.....10	T544.....13
FB136.....11	NT724.....5	SB2088PHN.....10	T549.....13
FELTON50.....3	P14.....11	SB2088PHSS.....10	T550.....13
G18.....11	P16.....11	SB2088SS.....10	T552.....13
G24.....11	P203.....6	SB2460.....8	T553.....13
HB012.....15	P213.....6	SB3083.....12	T554.....13
HB014.....15	P350.....6	SB3088.....11	T555.....13
HB034.....15	P360.....6	SB3088C.....11	T603.....13
HB058.....15	P404.....6	SB3100.....12	T605.....13
HB100.....15	P414.....6	SB3101.....12	T609.....13
HB300.....15	P504.....6	SB3105.....7	T610.....13
K103.....3	P514.....6	SB3105-NG.....7	T612.....13
K124.....3	P604.....6	SB3189.....9	T613.....13
K303.....3	P614.....6	SB5431.....9	T615.....13
K403.....3	S404.....3	SB5433.....9	T618.....13
K404.....3	S414.....3	SB5435.....9	T619.....13
K414.....3	S504.....3	SB305218.....11	T705.....13
K433.....3	S514.....3	SB305224.....11	T709.....13
K454.....3	SB7.....7	T91.....15	T710.....13
K464.....3	SB7HH.....7	T92.....15	T713.....13
K504.....3	SB80.....8	T105.....14	T715.....13
K514.....3	SB87P.....9	T109.....14	T879P.....15
K603.....3	SB87T.....9	T110.....14	T1628.....15
K606.....3	SB93SS.....10	T112.....14	U314.....5
K613.....3	SB97P.....10	T113.....14	U324.....5
K624.....3	SB104.....10	T216.....14	Y129.....10
K803.....3	SB181.....10	T217.....14	
K806.....3	SB182.....10	T240.....14	
K1204.....3	SB184FP.....9	T278.....14	
KK104.....4	SB184T.....9	T279.....14	
KK124.....4	SB258.....12	T392.....15	
KK602.....3	SB410.....10	T401N.....8	

Wire Filaments

Brass: The softest metal fibre available, brass is used for light to medium cleaning and luster finishing.

Steel: Used for general purpose cleaning, rust removal, deburring, edge blending, and roughening.

Stainless Steel: Suitable for use on other stainless steel or aluminum products, or in conditions where the brush in use would be subject to moisture or high-humidity on a repeated basis.

Phosphor Bronze: Suitable for cleaning metal parts and leaving the base material intact. Bronze is relatively corrosion-resistant.

Natural Filaments

Horsehair: Soft, resilient and long lasting, horse hair is a premium fibre. Not resistant to acids or alkalis. High heat resistance.

Tampico: A highly versatile fibre, it is well-suited to polishing or buffing applications. High water absorption and retention abilities. Resistant to heat, most chemicals, alkaline and acidic solutions. Excellent anti-static properties.

Palmyra/Bassine: Palmyra refers to a medium-coarse fibre, while Bassine refers to stiff, coarse fibres that can only be used when damp. Palmyra is known for its durability and long-lasting qualities. High water absorption. Resistant to heat, most chemicals, alkaline and acidic solutions.

Synthetic Filaments

Polypropylene: A polymer filament with low specific gravity, high temperature and acid resistance is the most versatile brush fibre available.

Silicon Carbide: Known for its durability and widely used in many industrial applications, it is preferred for finishing ferrous metals. There is less filament breakage and longer brush life when using silicon carbide fill than typical wire brushes.

Aluminum Oxide: The aggressiveness of the filament coupled with a prolonged brush life, and stability to heat/chemicals make it a perfect choice for heavy duty applications that require a superior finish.

Ceramic Grit: Highly used in a variety of abrasive applications such as deburring, polishing or sanding, our ceramic grit features an even grit distribution, grit load and diameter control. Known for its aggressiveness and long-lasting lifespan.

Nylon: Nylon offers excellent bend recovery, abrasion resistance, flex fatigue resistance and chemical resistance. All nylons absorb water in wet conditions, which will reduce their stiffness, sometimes by up to 80%.

Polystyrene: This material is a great alternative to natural bristles when chemical resistance is a factor. It's an aggressive fibre that is ideal for application like utility brushes and scrub brushes. It will wear longer, perform better, and has a comparable price tag to a natural bristle.

Knot Styles

Cable Twist: Excellent for standard knot wire applications that need more aggressive action and is most commonly used in wheel brushes.

Stringer Bead: Ideal for bead scale removal.

Standard Twist: Great for cleaning grooves, t-connections and welded beads, and general surface preparation. Used in all types of brushes.

Trim Styles

Rosebud: Features a unique construction where the wire ends are twisted to form a "rose bud".

Standard: Standard knot trim style. In the stringer bead trim the wire ends are cut completely.

"Long Flag" : Features an open end style where the wire ends are cut.

Wire Styles

Straight Wire: Used for knotted brushes and provides aggressive impact action which is ideal for weld cleaning, heavy deburring and other jobs that require a fast, efficient and severe cutting performance.

Crimped Wire: Ideal for light deburring jobs that required a fine finish.



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