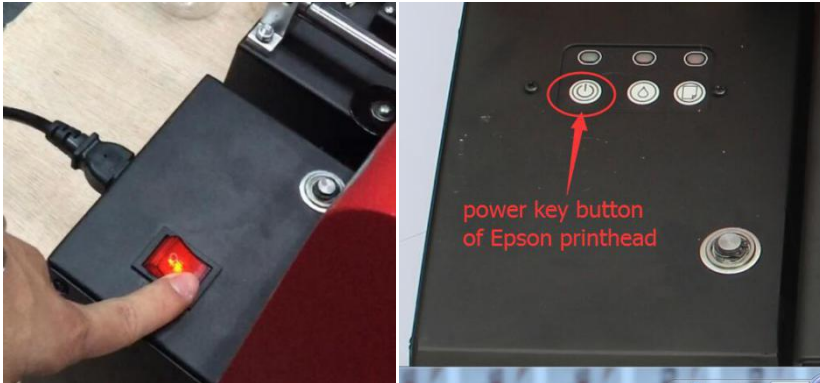


Instruction (4)

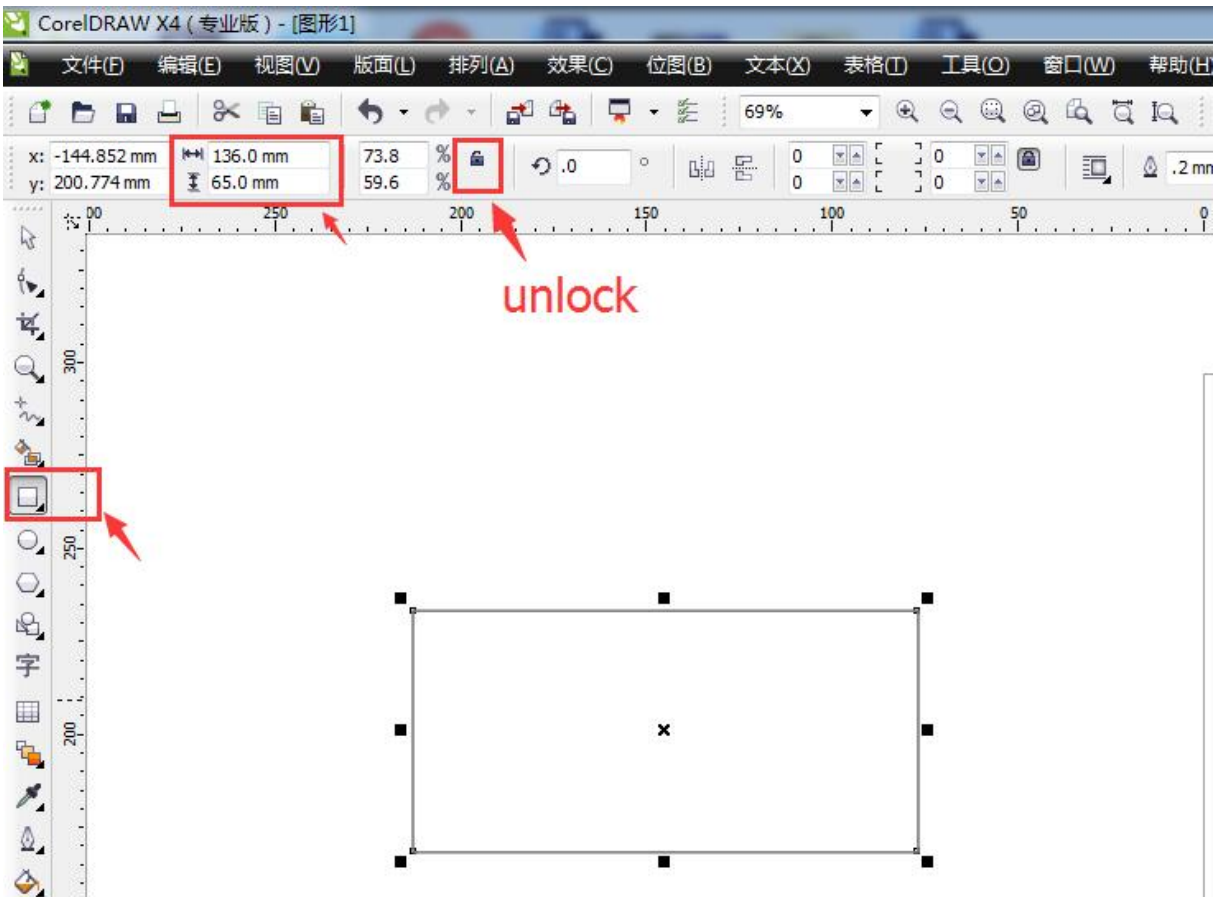
--How to Print

1. Print a output Frame position on the A4 photo paper on the platform of printer.

1.1 Turn on the printer, turn on the printhead, set your printer in ready printing status, connect the data cable between printer and computer and Insert the **soft dog** (USB) in your computer.

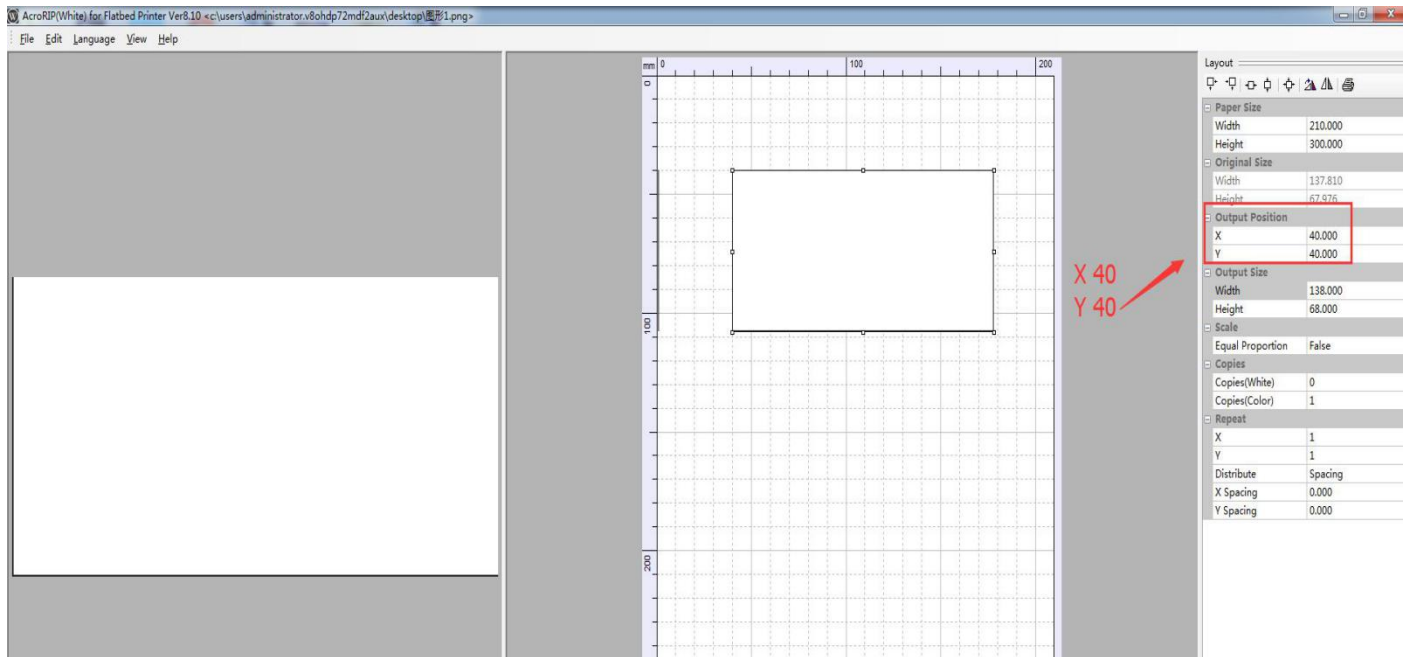


1.2. Make a Frame according to the size of the media in CorelDRAW. Export and save it as PNG form.

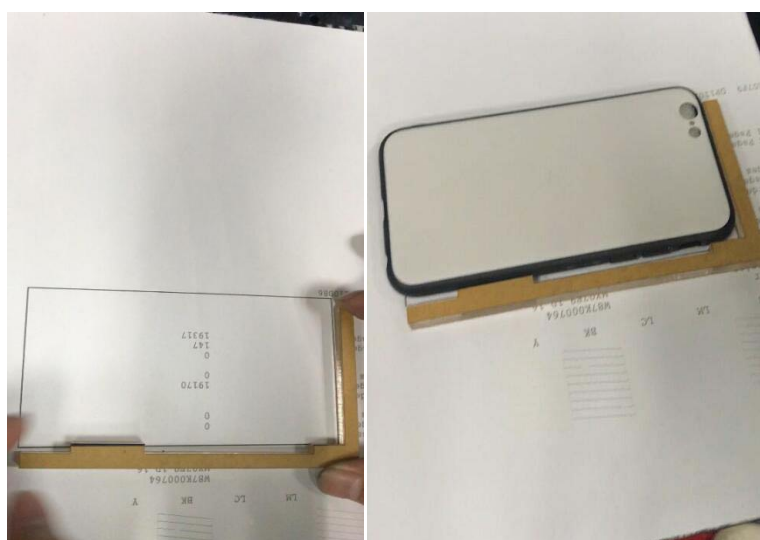
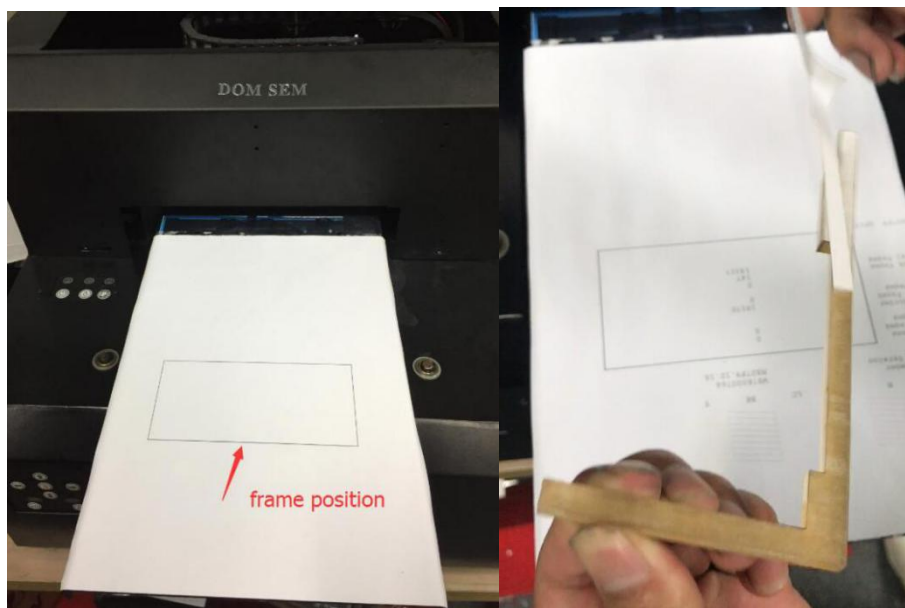


1.3. Open the Frame in AcroRIP, set the output position X, Y axis into 40, (x40, y40).

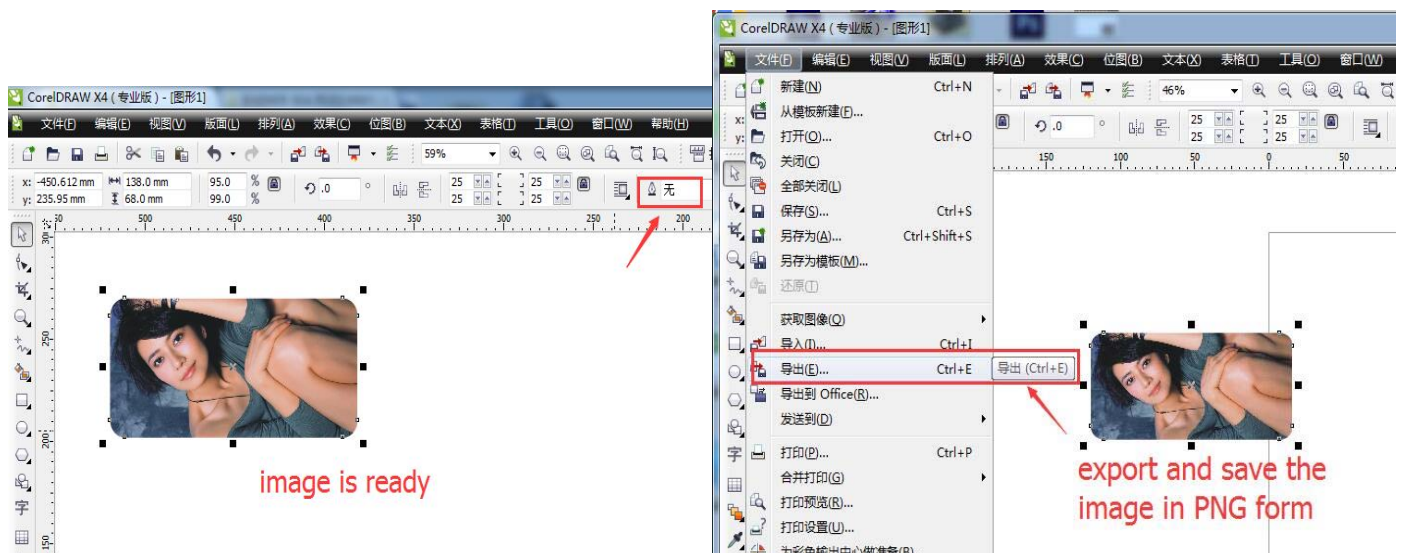
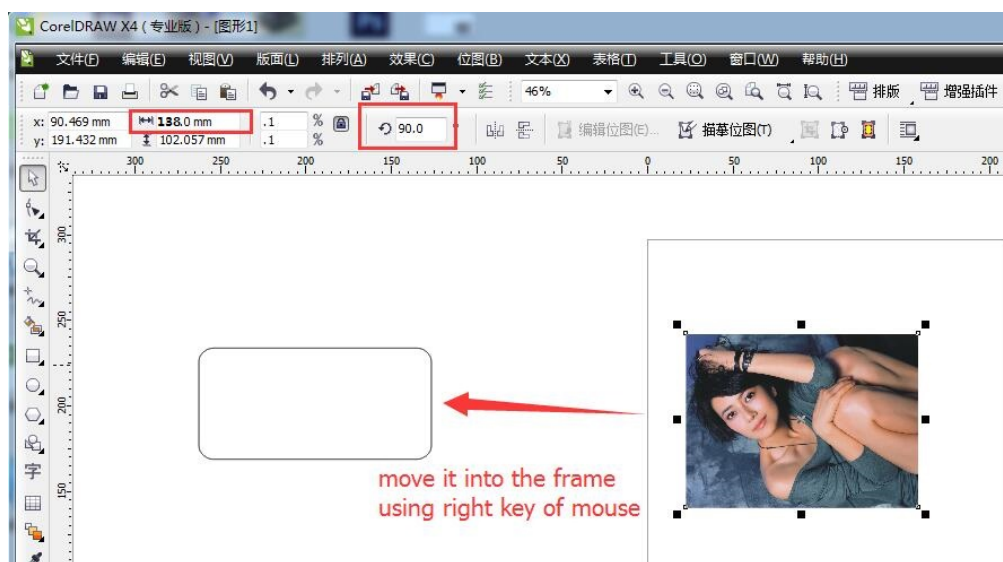
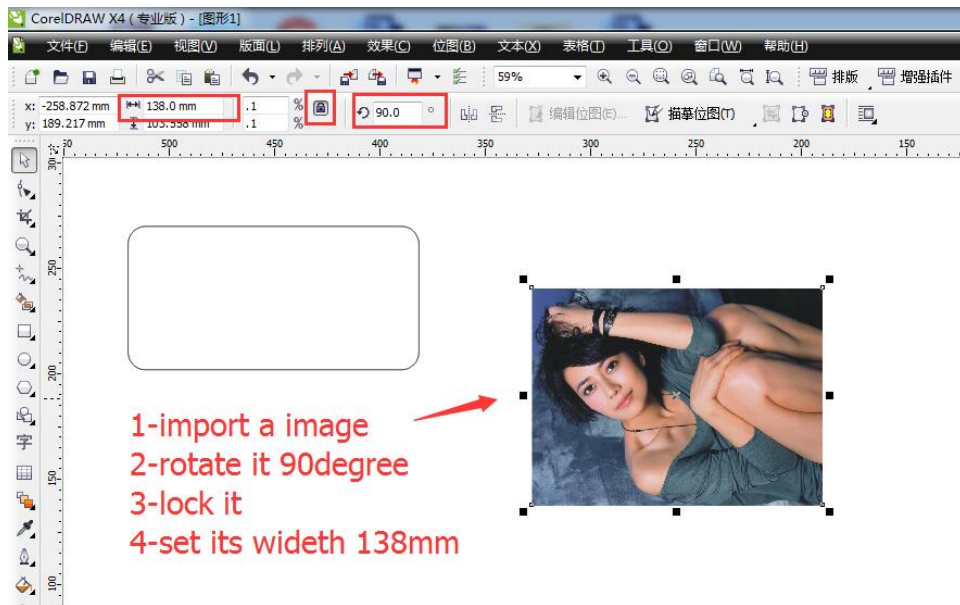
Set the platform of printer's upward to the top and press **S** key to moving it backward to the end, and then print out the Frame local position on the A4 paper on the platform.



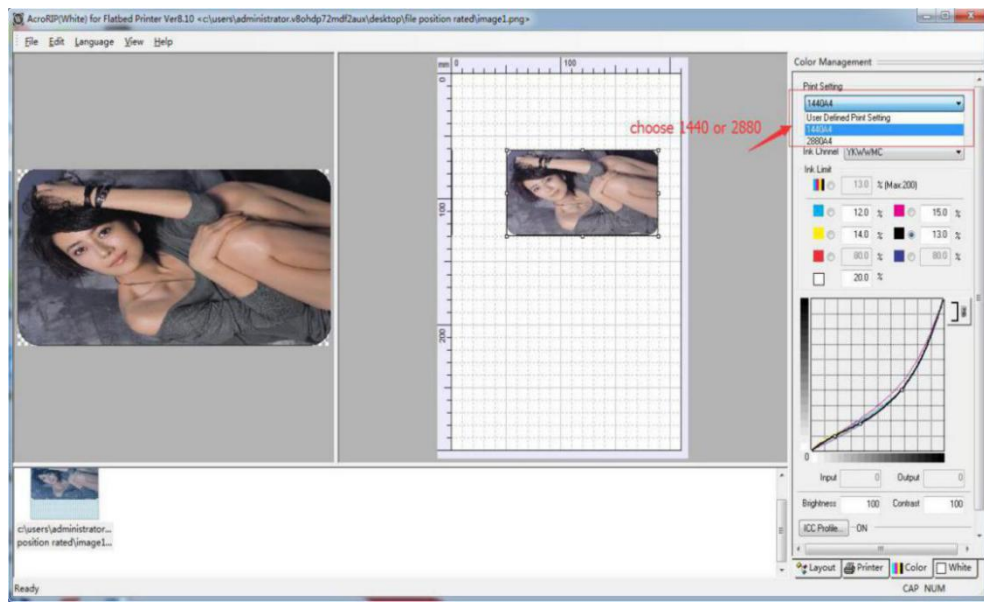
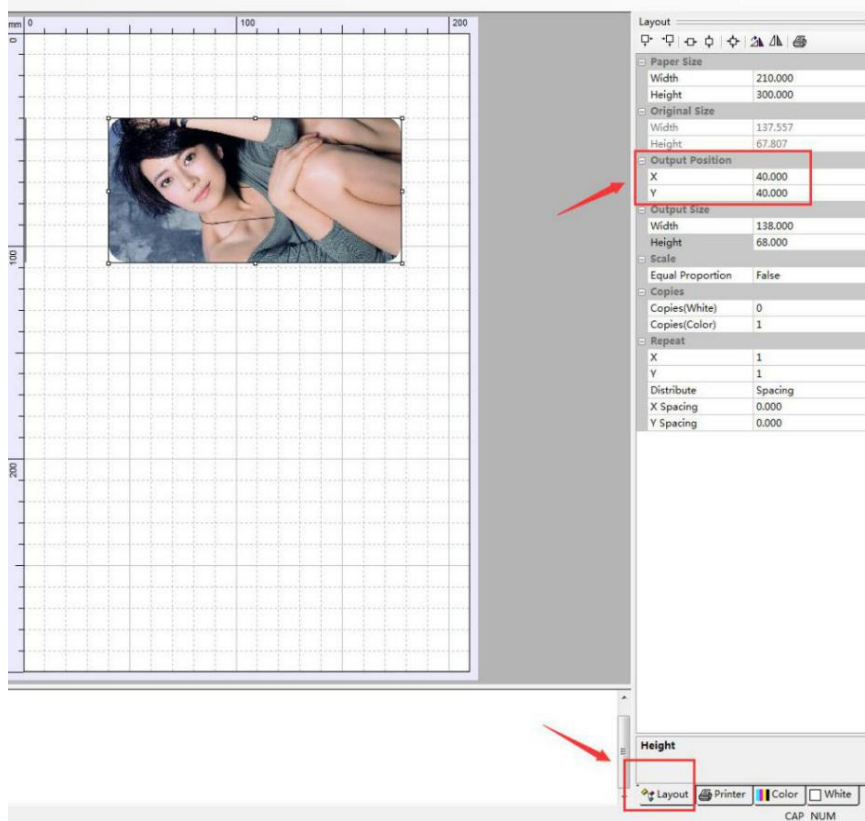
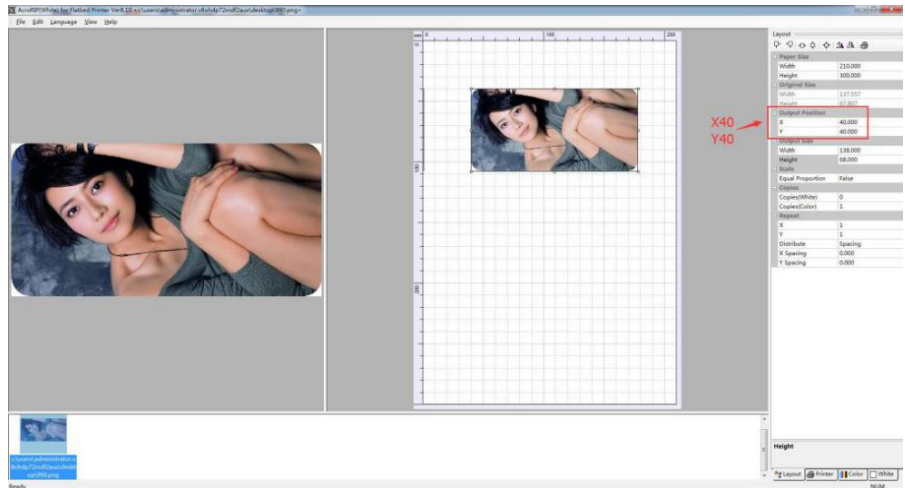
1.4. Stick the Frame fixture according to the right corner of the position edge line.



2.2 Import a image which you want to print on the product into CorelDRAW, edit it according to the steps as below photo showed. And move the image exactly into the Frame by right key of the mouse, adjust the best position in the frame, remove the edge line of the frame. And export out and save the finished image as PNG form.



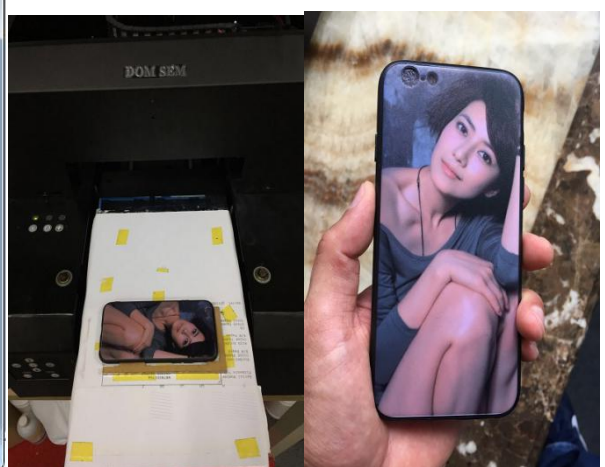
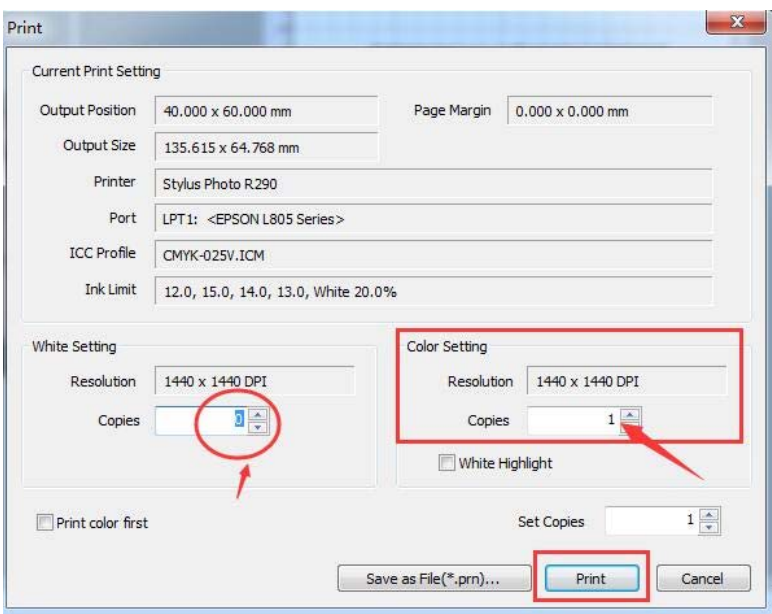
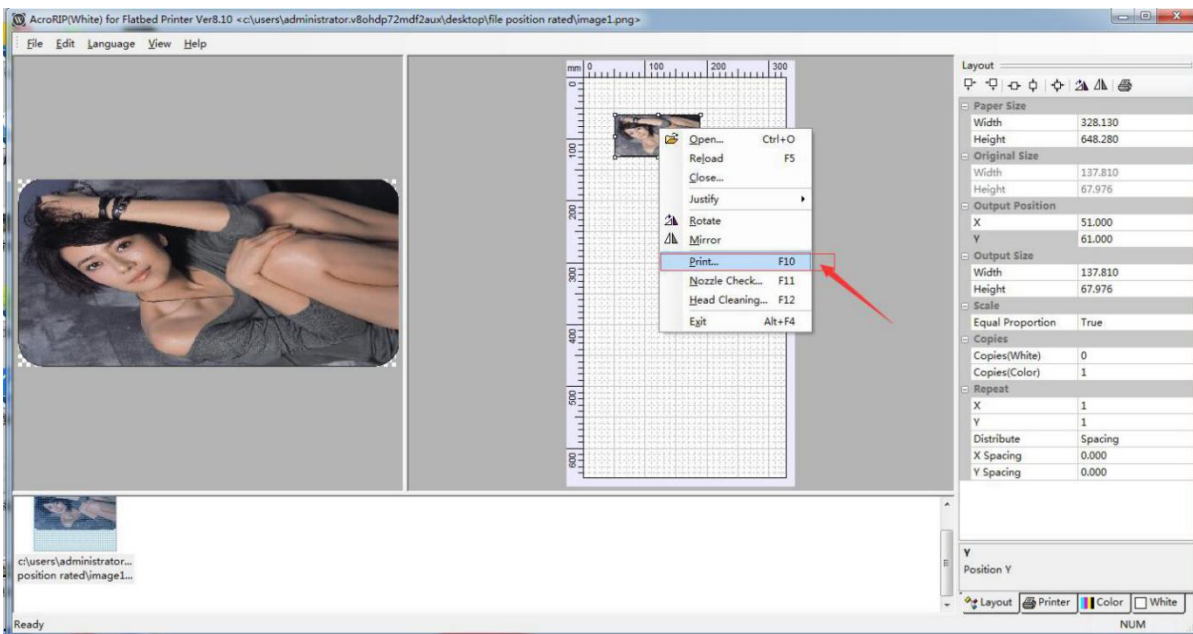
2.3 Open the ready image in RIP software, and set the output position X, Y axis (x40, y40) the same as the Frame printed on the A4 paper on platform.



2.4. Put the product in the Frame location of the platform, raise the platform of printer's up to max height, and press the **S** key button, the platform will be moving backward to end and ready for printing.



2.5Print out



3 How to print a transparent phone case

Please put the soft TPU or silicone phone case on a fake phone model or a flatbed model with similar size with double side adhesive tape.



3.1 select the white option: 100% white under any colored pixel, and set the color option: white color in 20% or more.

The screenshot displays two panels from a printing software interface:

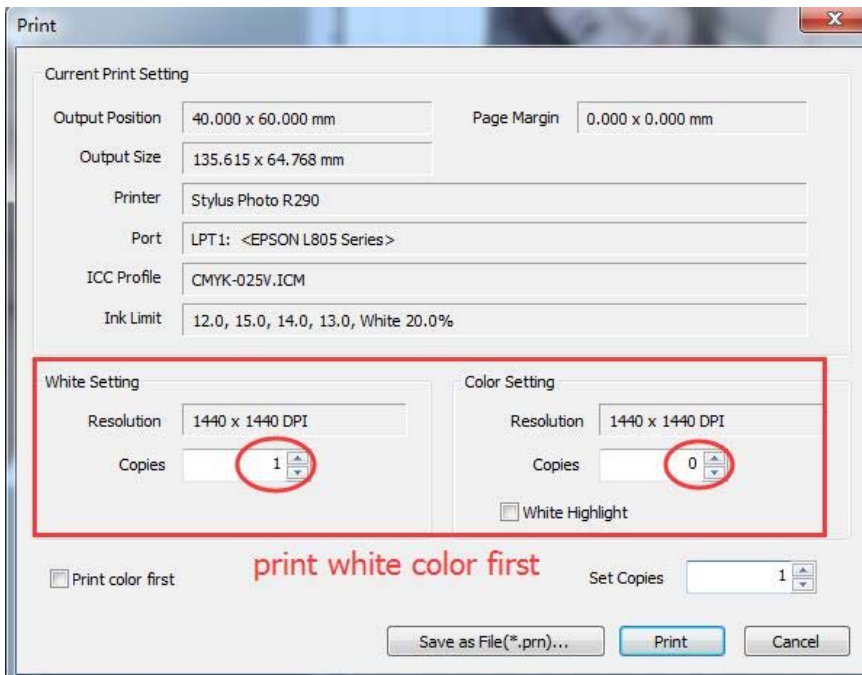
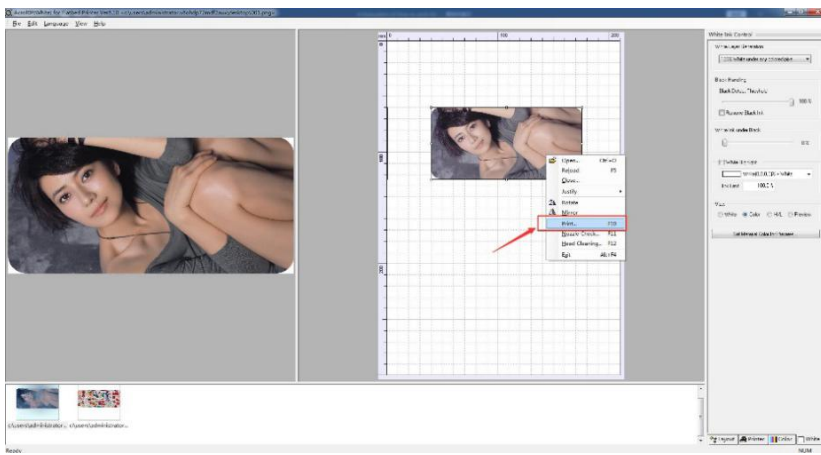
- White Ink Control Panel:**
 - White Layer Generation:** A dropdown menu is set to "100% White under any colored pixel".
 - Black Handling:** Black Detect Threshold is set to 100%. There is a checkbox for "Remove Black Ink".
 - White Ink under Black:** A slider is set to 0%.
 - White Highlight:** A checkbox is present. The dropdown is set to "White(0,0,0,0)% + White". Ink Limit is set to 100.0%.
 - View:** Radio buttons for "White", "Color", "H/L", and "Preview". The "Color" button is selected.
- Color Management Panel:**
 - Print Setting:** "User Defined Print Setting" is selected.
 - Ink Channel:** "YKWwMC" is selected.
 - Ink Limit Table:**

Color	Limit (%)
Black	13.0 % (Max:200)
Cyan	12.0 %
Magenta	15.0 %
Yellow	14.0 %
Black (CMYK)	13.0 %
Red	80.0 %
Blue	80.0 %
White	20.0 %
 - Graph:** A color calibration graph showing a curve.
 - Input/Output:** Input: 0, Output: 0.
 - Brightness/Contrast:** Both set to 100.
 - ICC Profile:** "CMYK-025V.ICM" is selected.

Red arrows indicate the following settings:

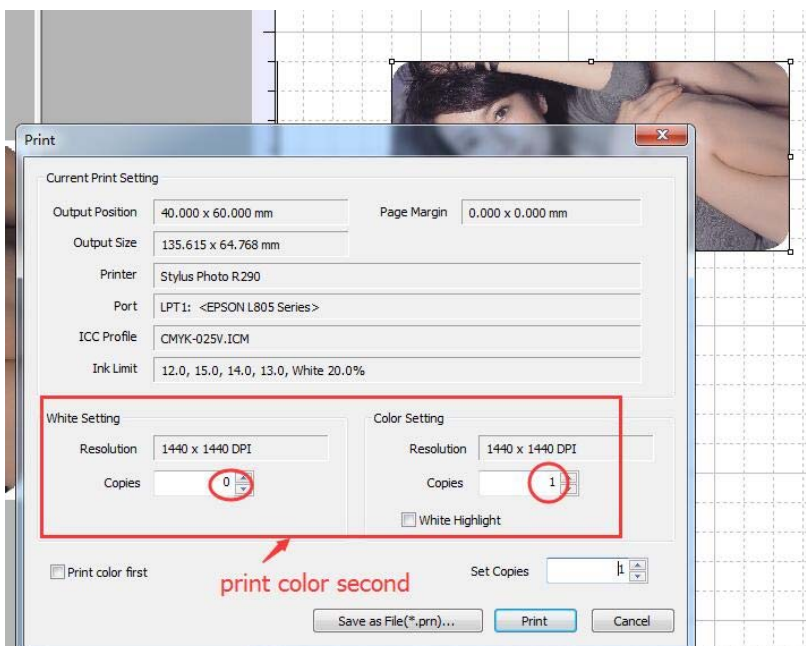
- White Layer Generation: 100% White under any colored pixel
- Ink Limit: White 20.0 %
- View: White
- Status Bar: White

3.2 Print the white color on the phone case first.



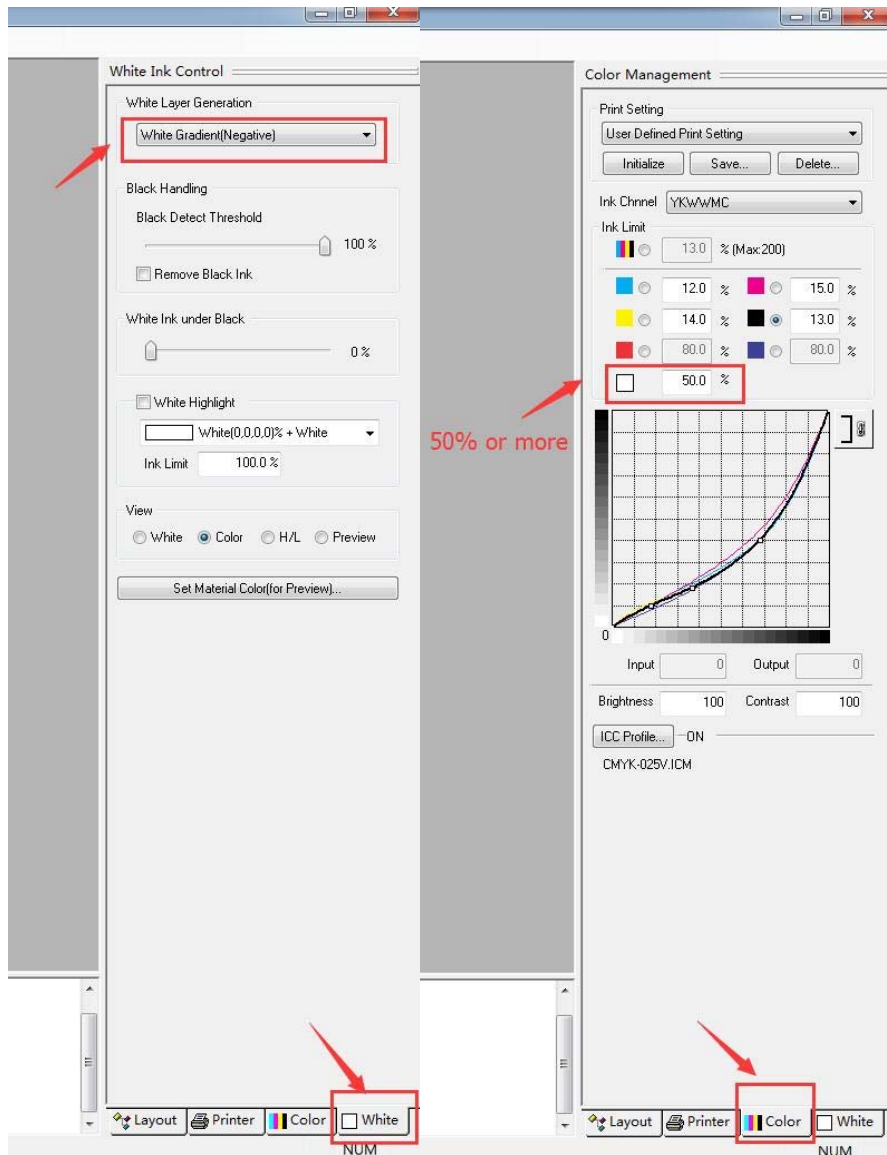
3.3 Press the S key to set the platform backward to end and ready to print.

Print the color on the phone case second, and completed.

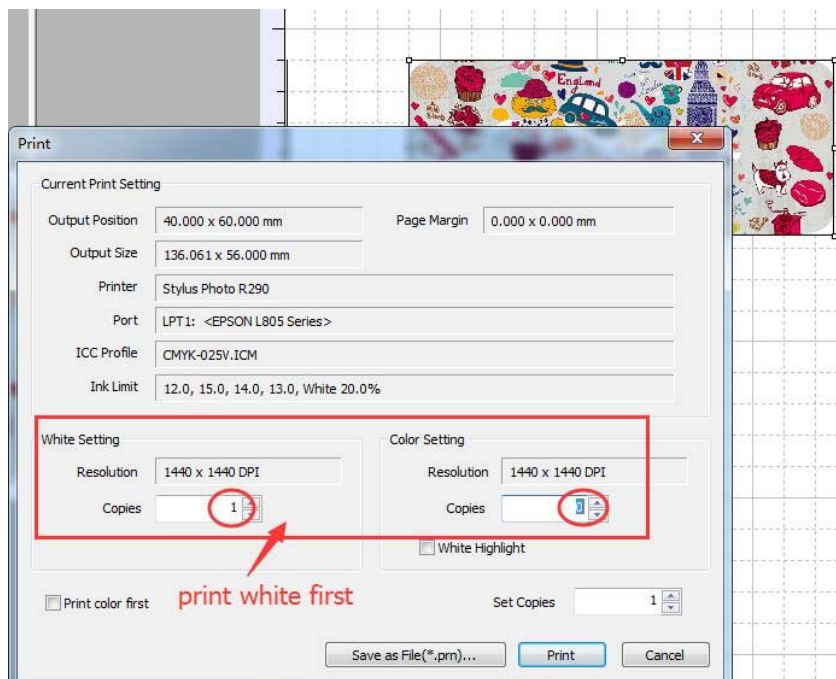


4 How to print a phone case with 3D embossed effects.

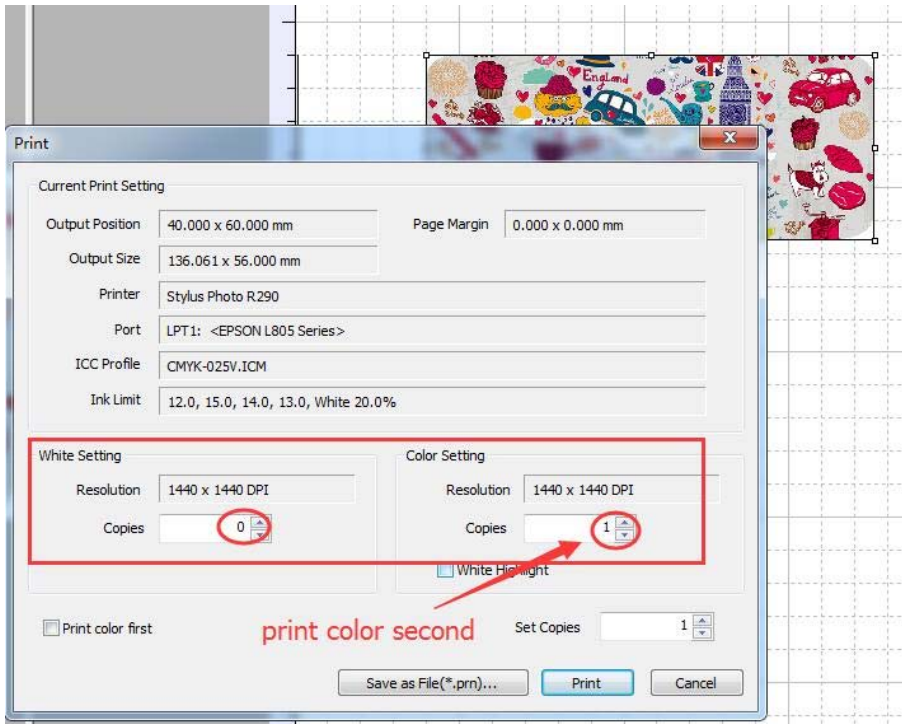
4.1 Select the white option—White gradient (Negative), Set the color option—white color in 50% or more



4.2 Print the white color on phone case first.



4.3 Press **S** key to set your printer ready to print, and Print the color on phone case. Completed.



5 How to print a glass phone case.

(the obverse need to be coated with a primer to print a more adhesive and anti-scratch product).

5.1 Remove the phone case fitter.



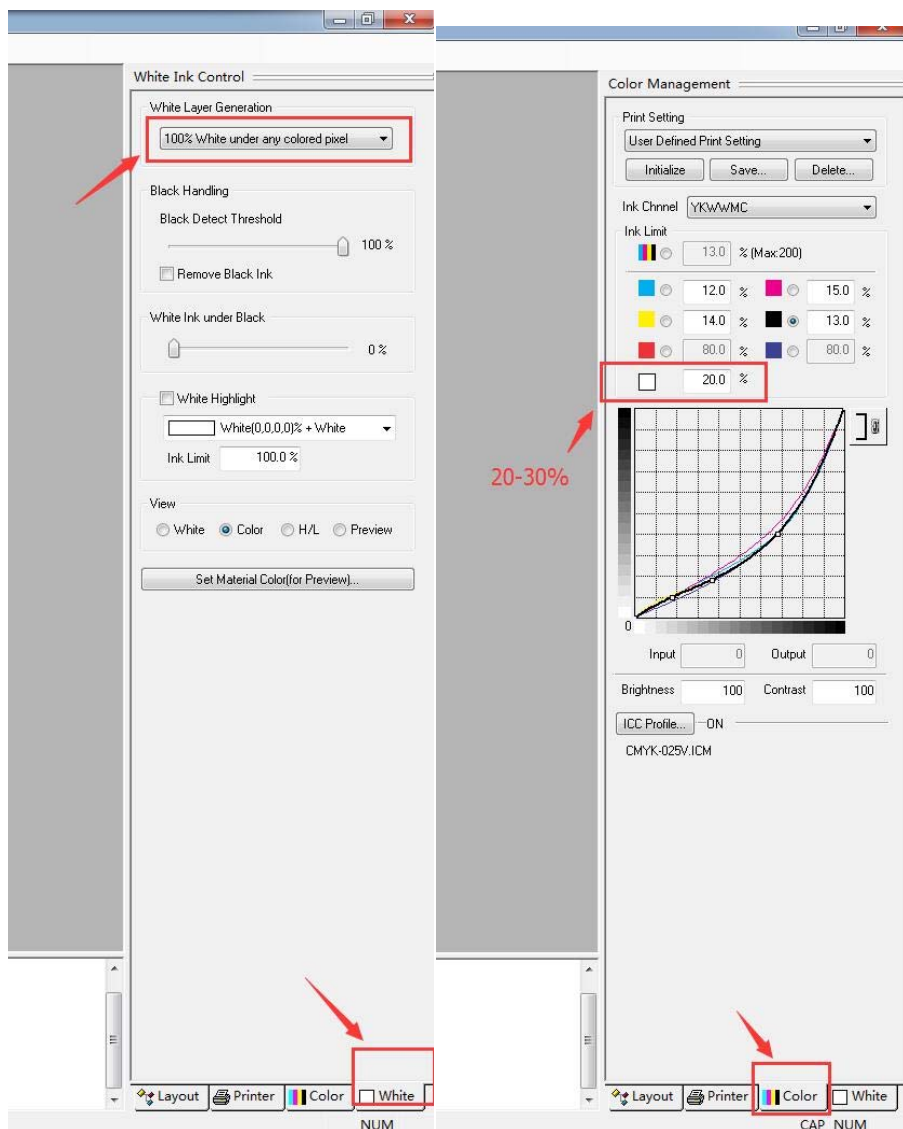
5.2 Stick some tape on the output position to fix the glass.



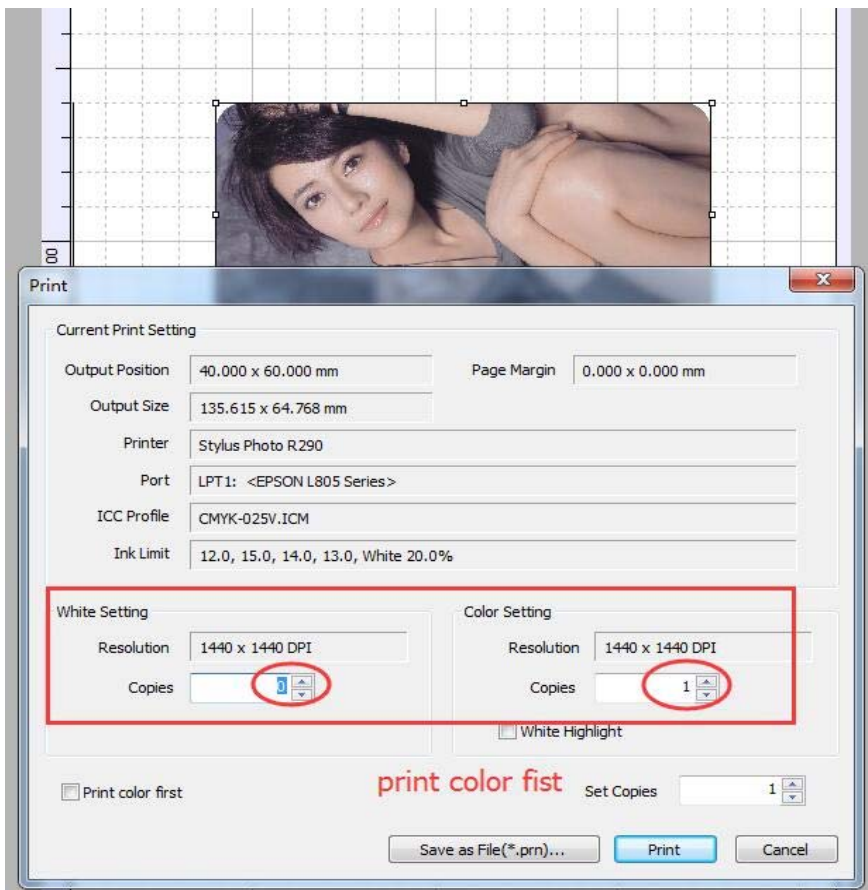
5.3 Put the glass in the output position according to the right corner line, (please check the **red line** as below photo).
The reverse face up. Please raise the platform upward to top and press **O** key to set your printer ready to print.



5.4 100% white under any colored pixel in white option. Set 20-30% in the color option



5.5 Print the colors on the glass first.



5.6 Press the O key to set your printer ready to print, and Print the white color on the glass. And completed.

